



Wrocław University of Technology

EXPERIMENTAL METHODS IN TESTING OF SMART MAGNETIC MATERIALS

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OUTLINE

- DEFINITION OF SMART MATERIALS
- SMART MAGNETIC MATERIALS - ROLE AND APPLICATIONS
- TESTING OF MAGNETORHEOLOGICAL COMPOSITES (MRC)
 - Creation of magnetorheological composite
 - Examinations of MRC
- TESTING OF MAGNETORHEOLOGICAL ELASTOMERS (MRE)
 - Creation of magnetorheological elastomers
 - Examinations of MRE
- TESTING OF GIANT MAGNETOSTRICTIVE MATERIALS (GMM)
 - Magnetostriction and reverse magnetostriction, GMM
 - Magnetostrictive actuator construction
 - Examinations of GMM
- THE MAGNETOVISION MEASUREMENT SYSTEM
 - Reverse magnetostriction
 - Martensitic transformation detection
- CONCLUSIONS



SMART MATERIALS

DEFINITION

The definition of smart materials has been expanded to materials that receive, transmit, or process a stimulus and respond by producing a useful effect that may include a signal that the material is acting upon it.

J. A. Harvey, 2002 in: *Handbook of Materials Selection*, edited by M. Kutz., A Wiley-Interscience Publication, John Wiley & Sons, Inc.



SMART MATERIALS CLASIFICATION

- Piezoceramic (PZT)
- Elektrostrictive (PMN)
- Magnetostrictive (GMM)
- Magnetorheological Fluids (MRF)
- Shape Memory Alloys
 - Temperature Activated (SMA)
 - Magnetic Field Activated (MSMA)
- others



SMART MAGNETIC MATERIALS

CLASIFICATION

- Giant Magnetostrictive
- Magnetic fluids
 - Ferrofluids
 - Magnetorheological fluids
- Magnetorheological Elastomers
- Giant magnetocaloric
- Giant magnetoresistance
- Ferromagnetic shape memory



SMART MAGNETIC MATERIALS EXAMPLES OF APPLICATIONS

ACTIVE PROSTHESIS



SONARS



PETROCHEMIC INDUSTRY



CIVIL ENGINEERING



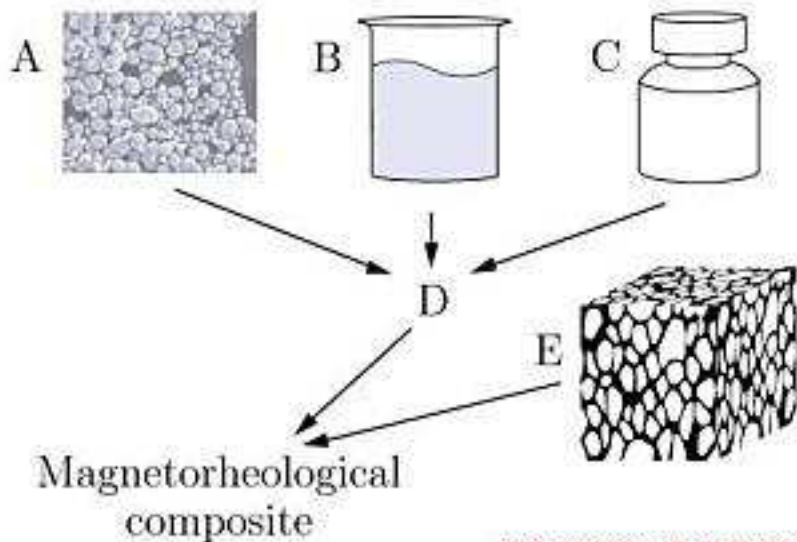


OUR INVESTIGATIONS

**MAGNETORHEOLOGICAL COMPOSITES
(FIELD-RESPONSIVE FLUID-IMPREGNATED
CELLULAR SOLIDS)**



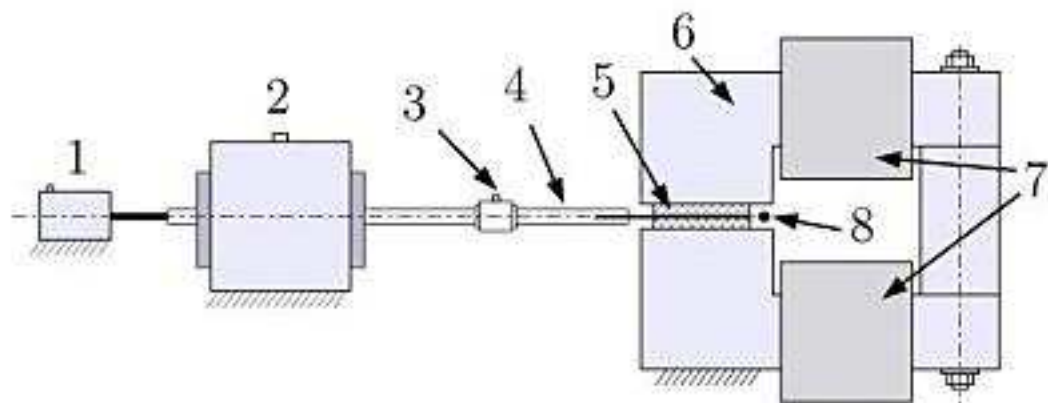
TESTING OF MRC PREPARATION



THE SCHEME OF CREATION
MAGNETORHEOLOGICAL COMPOSITE



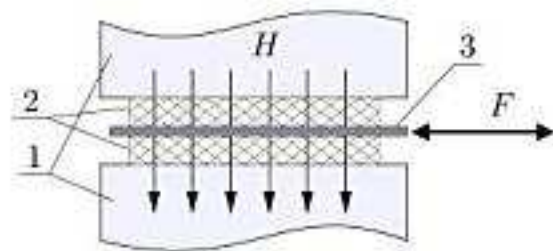
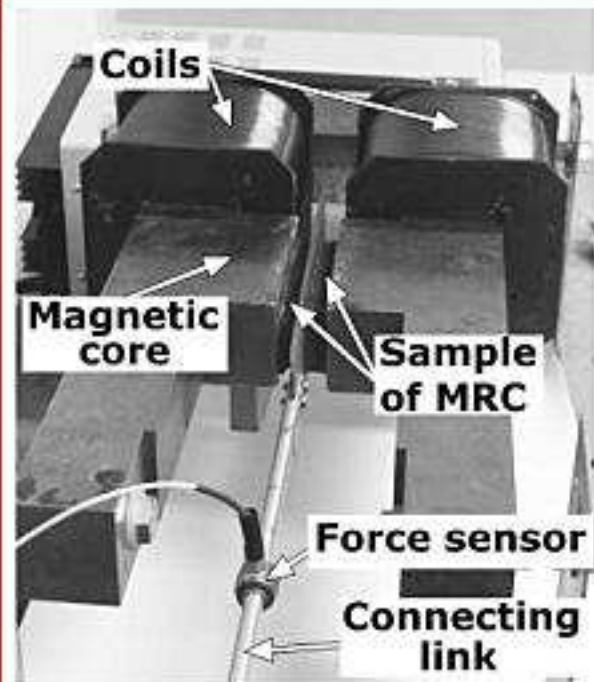
TESTING OF MRC SCHEME OF SET-UP



EXPERIMENTAL SET-UP USED FOR
TESTING DAMPING OF
MAGNETORHEOLOGICAL
COMPOSITES PROPERTIES



TESTING OF MRC TEST STAND

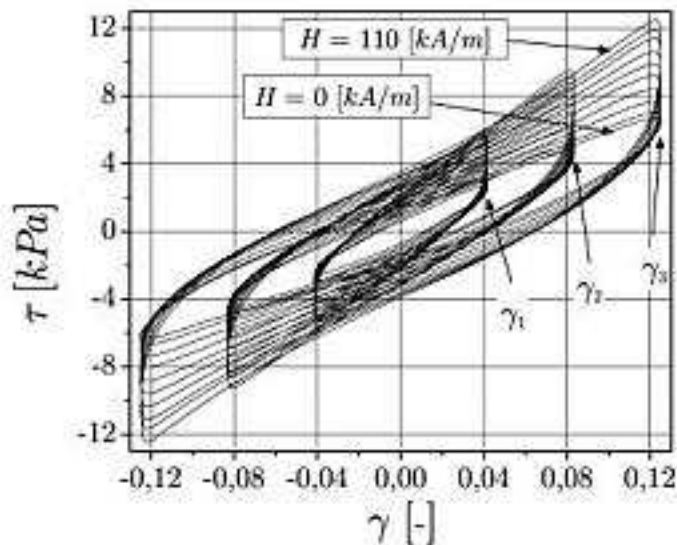


THE SCHEME OF MRC SAMPLE IN
MAGNETIC CIRCUIT AND DIRECTION
OF APPLIED MAGNETIC FIELD H :

- 1 - MAGNETIC CORE,
- 2 - MRC,
- 3 - CARRYING ELEMENT



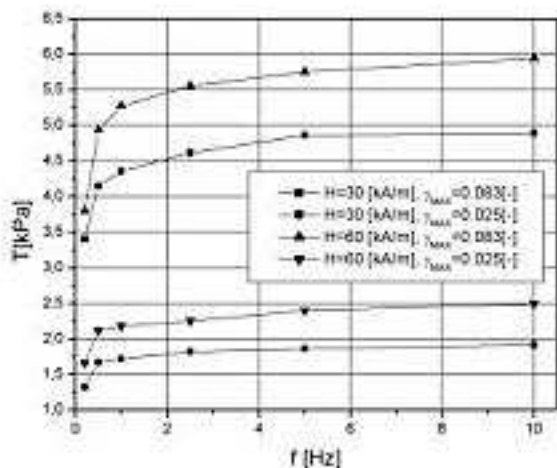
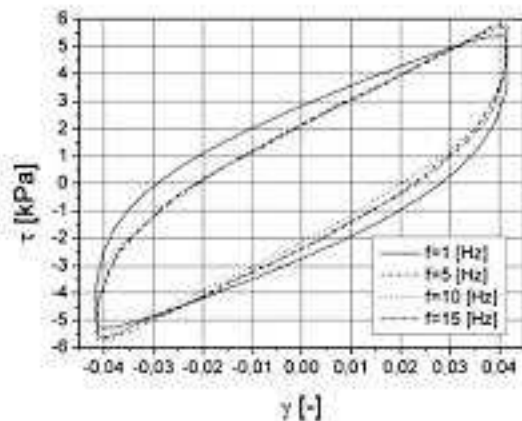
TESTING OF MRC RESULTS



DEPENDENCE OF SHEAR STRESS
ON SHEAR STRAIN FOR DIFFERENT
VALUES OF STRAIN AMPLITUDE
AND DIFFERENT APPLIED
MAGNETIC FIELD STRENGTH H



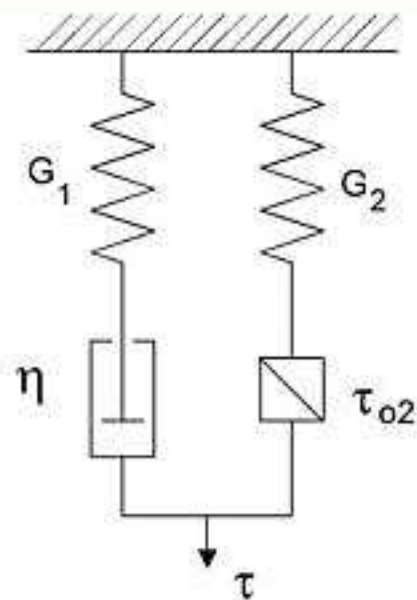
TESTING OF MRC RESULTS, FREQUENCY INFLUENCE





TESTING OF MRC

VISCO-ELASTIC-PLASTIC MATERIAL MODEL



$$\tau + t_\gamma \dot{\tau} = 2G_2(\gamma + t_\tau \dot{\gamma})$$

$$\tau + t_\gamma \dot{\tau} = 2\eta \dot{\gamma} + \tau_{o2} - 2G_2 \gamma k$$

$$t_\gamma(H) = \frac{\eta(H)}{G_1(H)},$$

$$t_\tau(H) = \eta(H) \frac{G_1(H) + G_2(H)}{G_1(H)G_2(H)}$$



OUR INVESTIGATIONS

**MAGNETORHEOLOGICAL ELASTOMERS
(MRE)**



TESTING OF MRE PREPARATION

THERMOPLASTIC
ELASTOMER

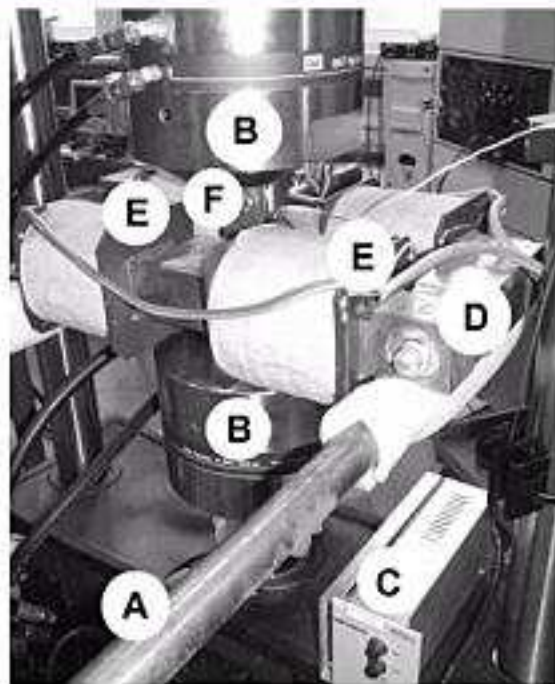
MAGNETIC PARTICLES
(diameter: 10-200 microns)

MRE

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graph TD; A[THERMOPLASTIC ELASTOMER] --> C[MRE]; B[MAGNETIC PARTICLES (diameter: 10-200 microns)] --> C;
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TESTING OF MRE TEST STAND

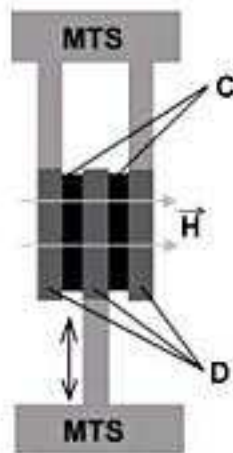


THE TEST STAND:

- A - CARRYING ELEMENTS,
- B - MTS JAWS,
- C - POWER SUPPLY FOR
MAGNETIC FIELD
SENSOR,
- D - MAGNETIC CORE,
- E - COILS,
- F - THE SPECIMEN



TESTING OF MRE TEST STAND

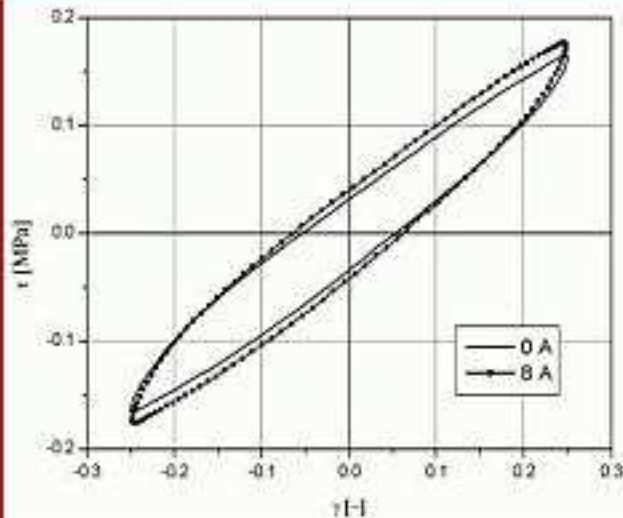


THE TEST STAND:

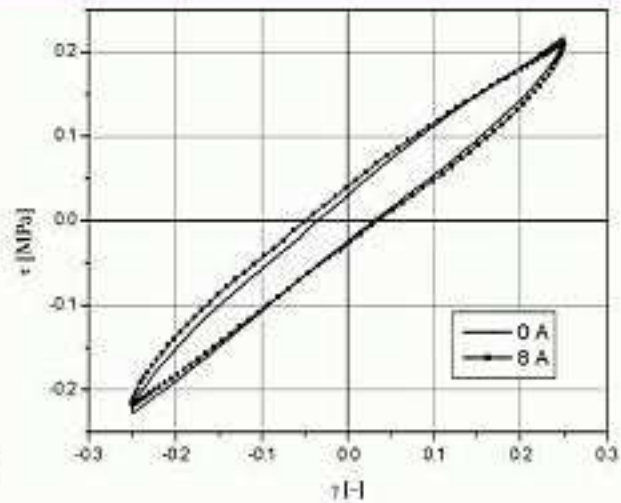
- A - PARAMAGNETIC PLATE,**
- B - MAGNETIC FIELD SENSOR,**
- C - SPECIMENS,**
- D - FERROMAGNETIC PLATE**



TESTING OF MRE RESULTS



MRE with ASC 300 particles



MRE with ABC 100.30 particles



OUR INVESTIGATIONS

**GIANT MAGNETOSTRICTIVE
MATERIALS - GMM**

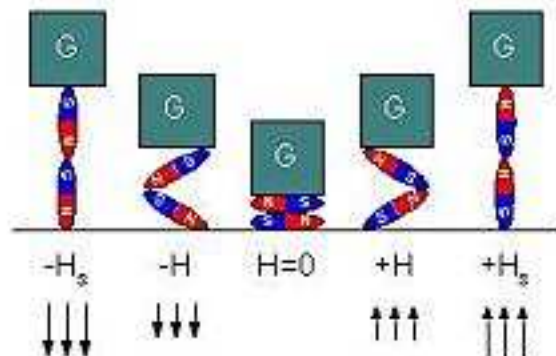


TESTING OF GMM

DEFINITION OF MAGNETOSTRICTION

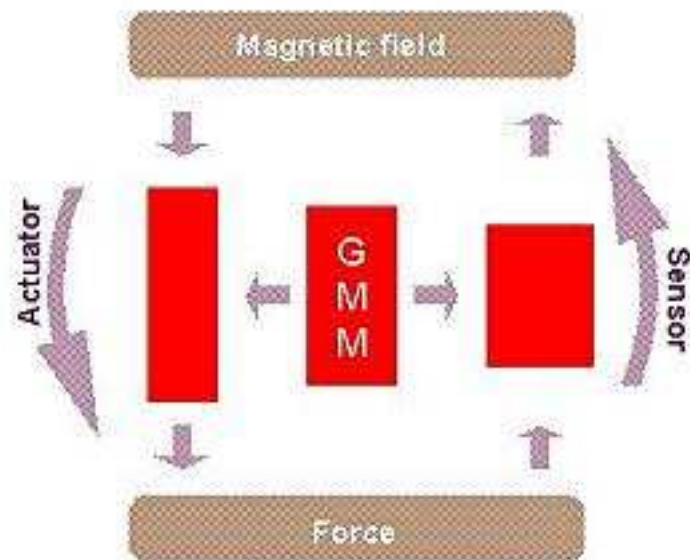
Magnetostriction is a physical phenomenon that can be described as the deformation of a body in response to a change in its magnetization

- even phenomenon
- exhibits magnetic and thermal hysteresis
- exhibits anisotropy, depends on shape and temperature





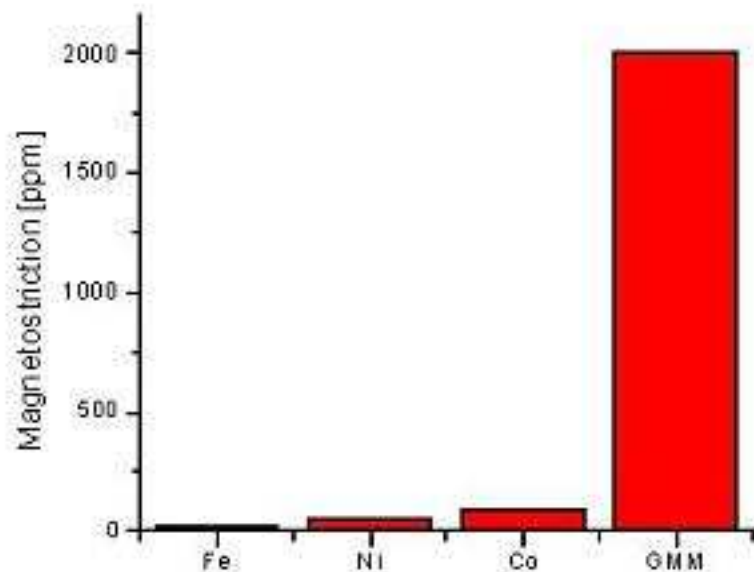
TESTING OF GMM APPLICATION



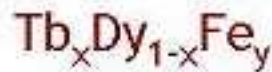


TESTING OF GMM

COMPARISON OF CHOSEN MAGNETOSTRICTIVE MATERIALS, TERFENOL-D SPECIMENS



TerFeNOL-D rods





TESTING OF GMM MAGNETOSTRICTIVE ACTUATOR

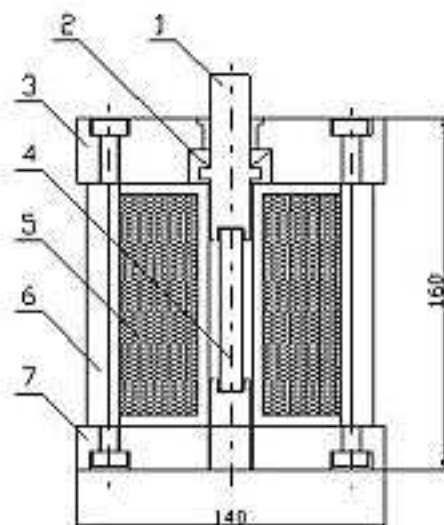


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Rod diam.	10 mm
Rod length	100 mm
Stroke	0.12 mm
Force	2.7 kN
Temp. Range	-15 ÷ 300 °C
Frequency	>30 kHz



TESTING OF GMM MAGNETOSTRICTIVE ACTUATOR



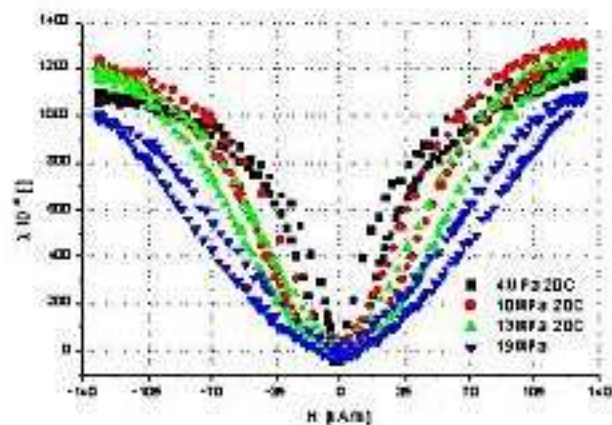
$$\varepsilon = \varepsilon(\sigma, H)$$

$$B = B(\sigma, H)$$

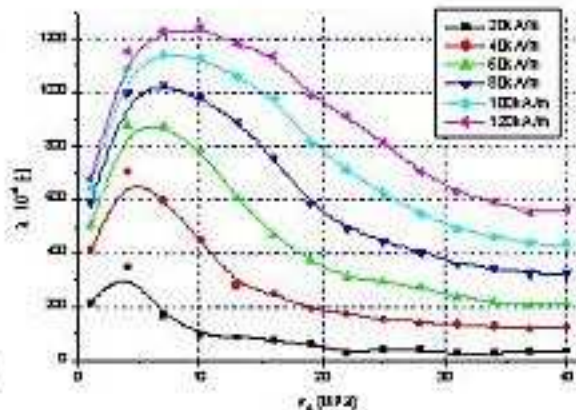
- 1 - INSERTED FLEX PIVOT,
- 2 - PRELOAD WASHER,
- 3 - UPPER HOUSING,
- 4 - MAGNETOSTRICTIVE MATERIAL,
- 5 - FIELD COILS,
- 6 - HOUSING PIVOT,
- 7 - BOTTOM HOUSING



TESTING OF GMM RESULTS, MAGNETOSTRICTION



INFLUENCE OF PRESTRESS
ON MAGNETOSTRICTION

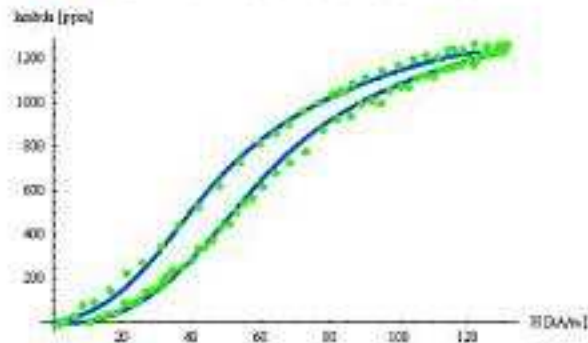
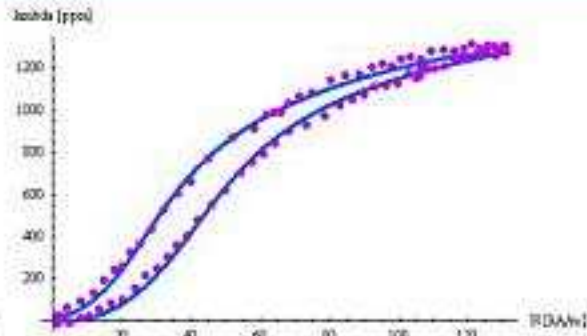
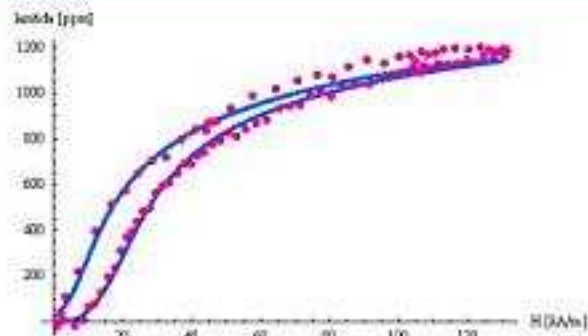


MAGNETOSTRICTION VS. APPLIED
PRESTRESS AT DIFFERENT MAGNETIC
FIELD INTENSITY



TESTING OF GMM

COMPARISON BETWEEN SIMULATION AND EXPERIMENTAL DATA



continuous line - simulation

large dots - experiment

1 ppm = 10^{-6}



SMM MEASUREMENT MAGNETOVISION MEASUREMENT SYSTEM

Technical data of Magnetovision Measurement System:

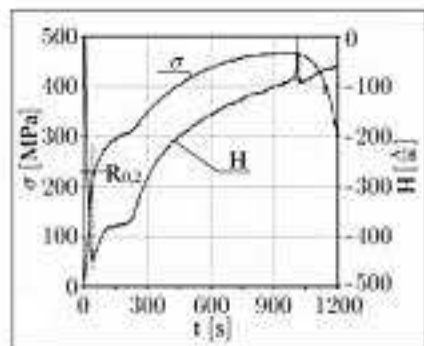
- 48 magnetic field sensors
- 2 axis magnetic field measurement
- range ± 200 A/m (± 530 A/m)
- sensivity 20 mA/m
- dimensions 90x80x100mm
- weight 400g



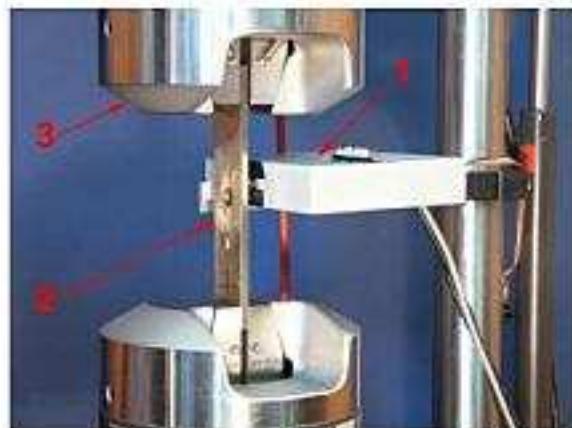


SMM MEASUREMENT

TEST BENCHES FOR ONE AXIS MAGNETIC FIELD MEASUREMENT



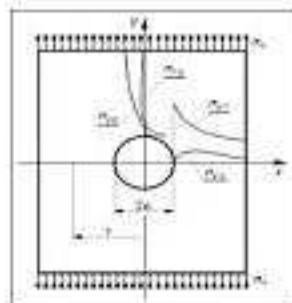
Magnetic analogy of tension curve



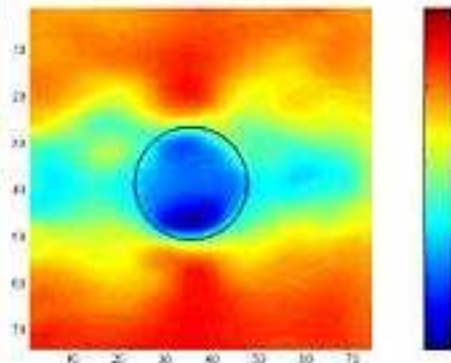
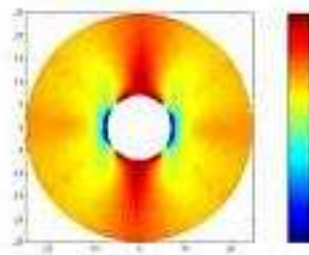
1 - magnetic measuring device, 2 - specimen, 3 - strength machine



SMM MEASUREMENT IMAGES FROM MAGNETIC CAMERA



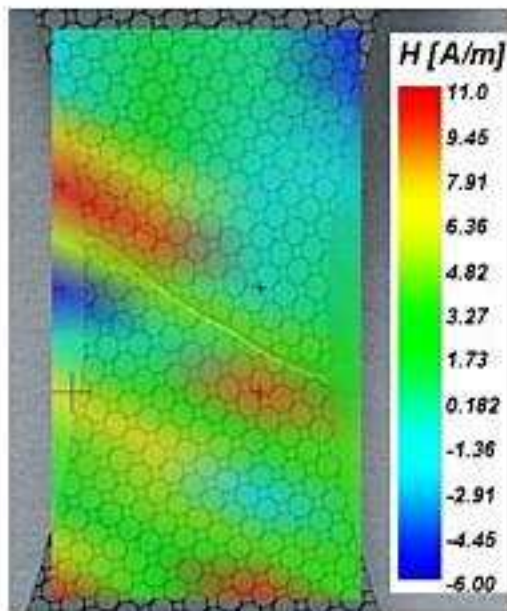
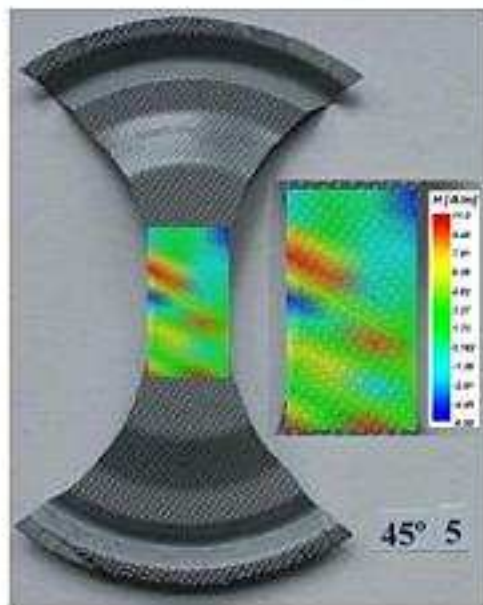
The magnetovision camera; 1 - multisensor head, 2 - magnetic field sensors, 3 - specimen with hole, 4 - positioning system



The magnetovision image of the Kirsch specimen under load

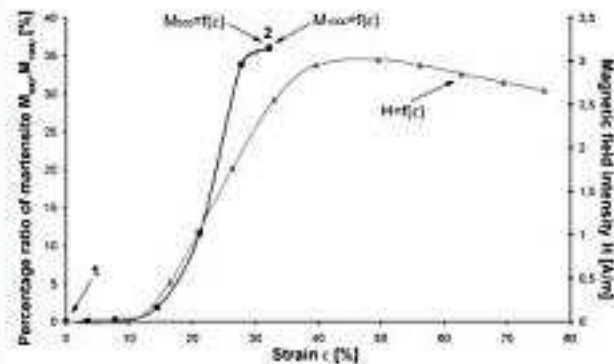


SMM MEASUREMENT FERROMAGNETIC MATERIAL TESTS

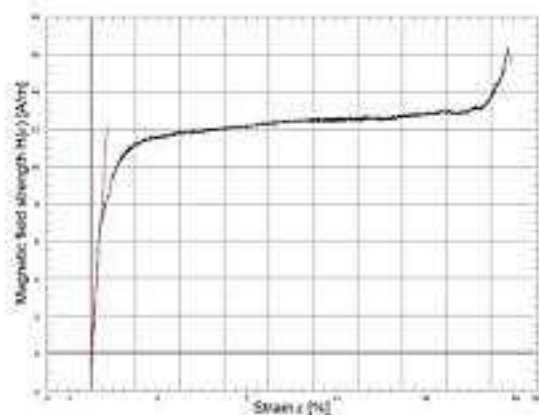




SMM MEASUREMENT MAGNETORESISTOR SENSOR SYSTEM



Results using austenitic foils
(shape memory alloy)



Results using
ferromagnetic
foils

Magnetoresistors as
magnetic sensors



CONCLUSIONS

- Experimental stand and measurement methods were created to examine damping in chosen Smart Magnetic Materials under simultaneous mechanical and magnetic loads.
- Damping in MRF, MRC, MRE and GMM materials was determined what enabled identification of constitutive equations.