



Wrocław University of Technology

**Damping properties of  
magnetorheological composites.  
Tests, models, identification**

Jerzy KALETA, Daniel LEWANDOWSKI, Grażyna ZIĘTEK



# Outline

- Introduction, the aim of work
- MR materials and MR effect
- Magnetorheological composites (MRC)
- Experimental set-up\basic tests
- Model of magnetorheological composite material
- Example application of damper with MRC
- Summary



## The aim of work

**Identification of damping characteristics of magnetorheological composites constitutes were the main goal. Tests were carried out under cyclic shearing. Elastic porous matrix filled with magnetorheological fluid has been chosen for examinations.**



# INTRODUCTION MAGNETORHEOLOGICAL MATERIALS



# Magnetorheological Fluids as the reference point

- Main component of magnetorheological composites
- Small amount of information about MRC, big about MRF
- Similar area of applications - active damping construction

# MR effect

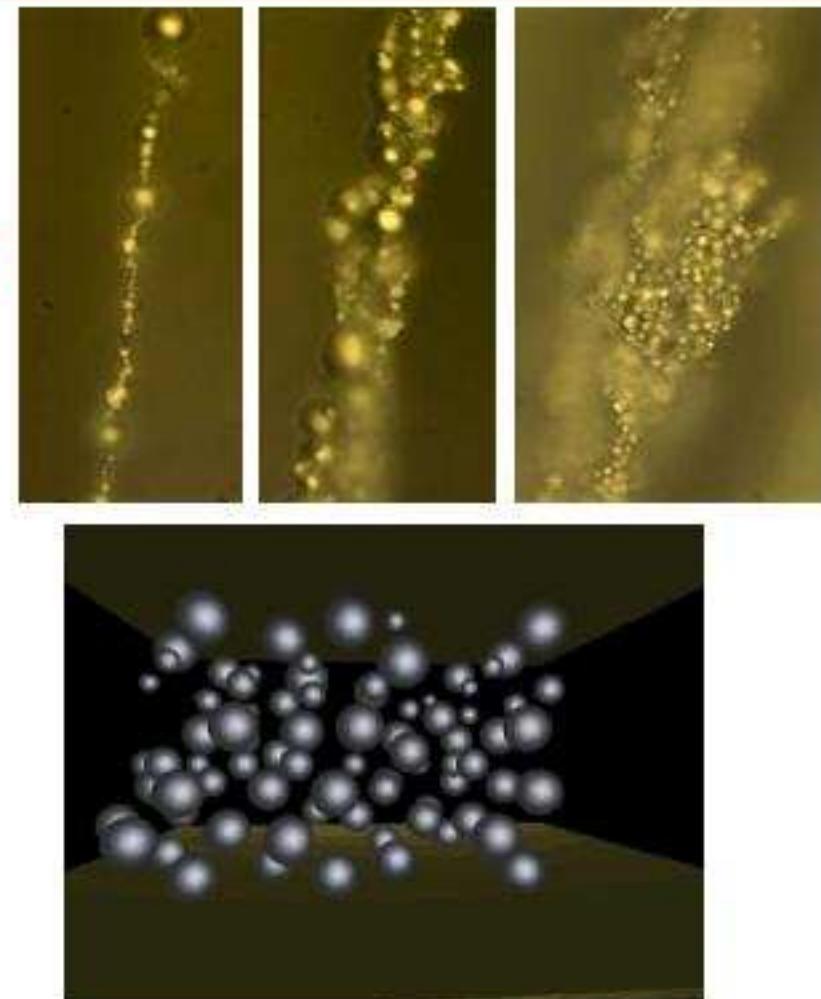
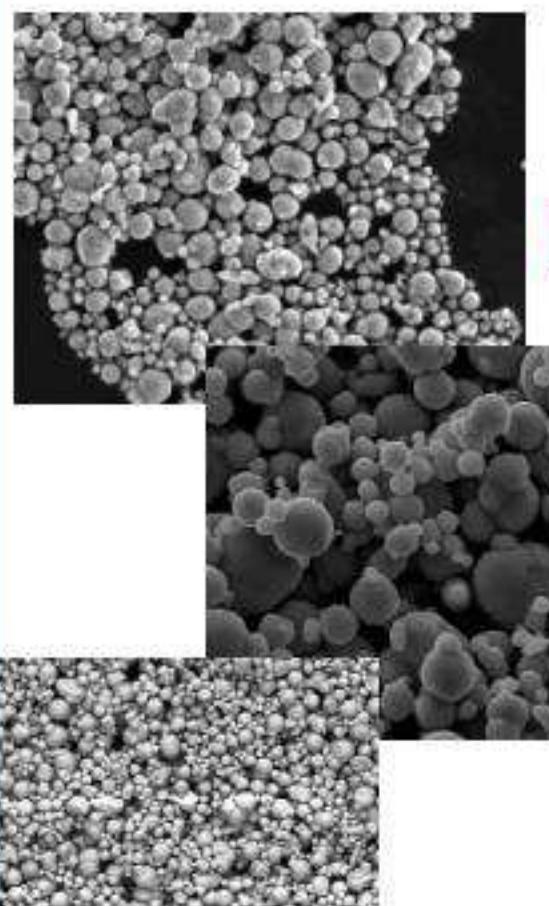
## Influence of magnetic field



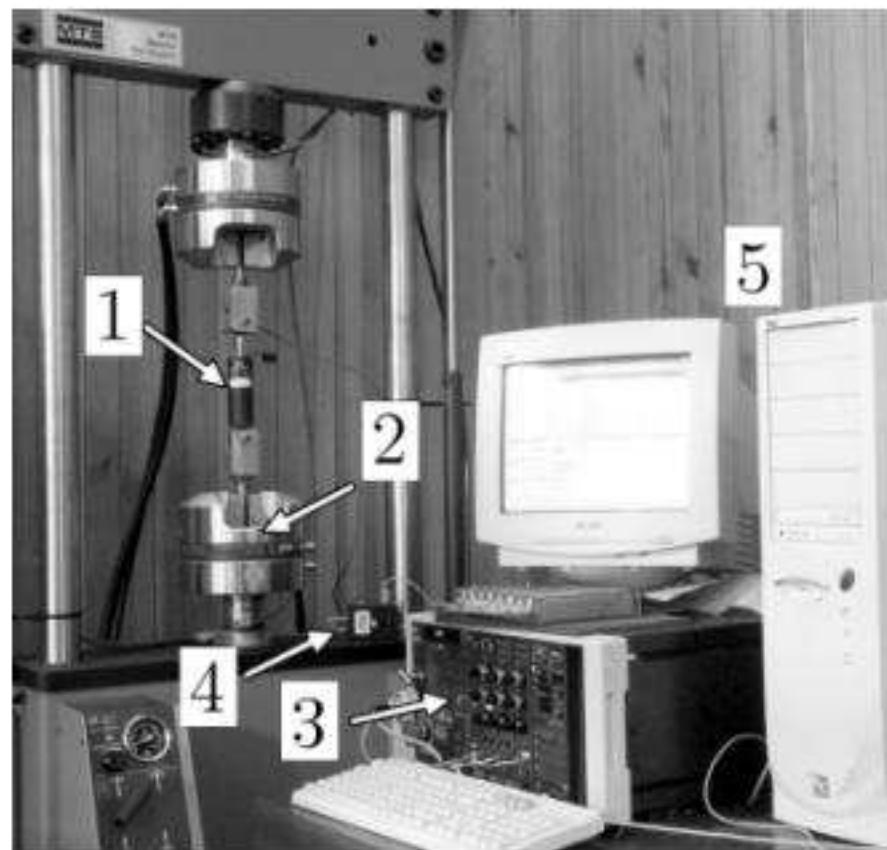
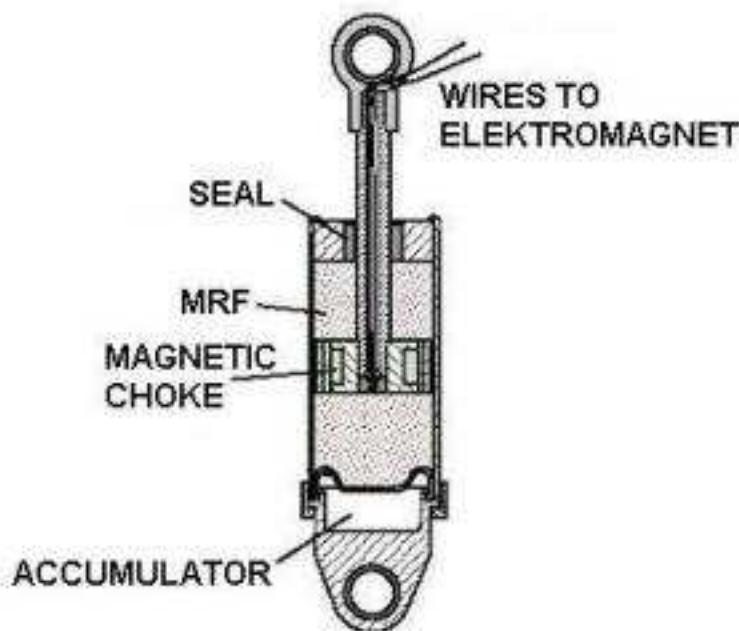
Source: LORD Corp.

# MR effect

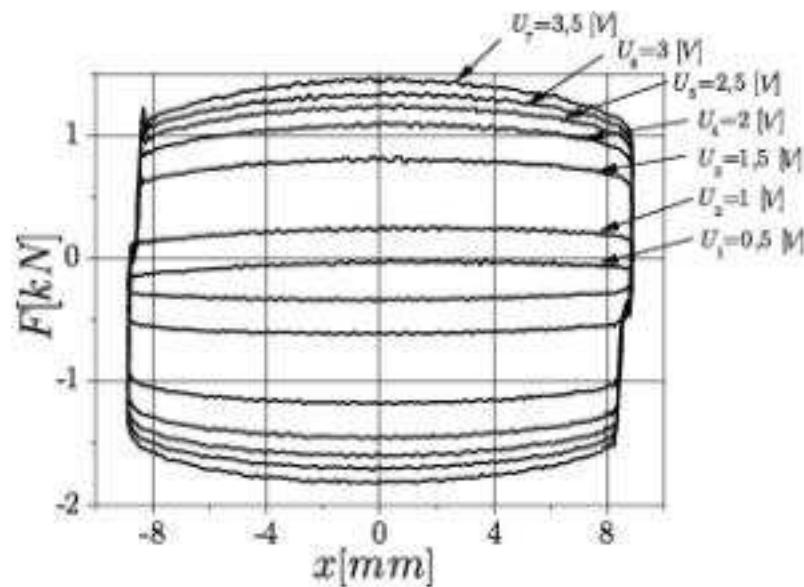
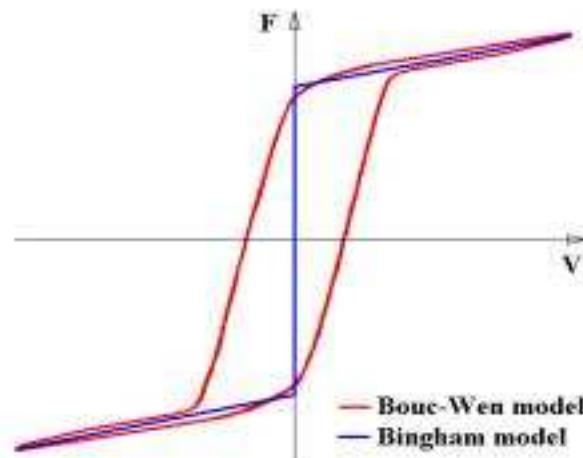
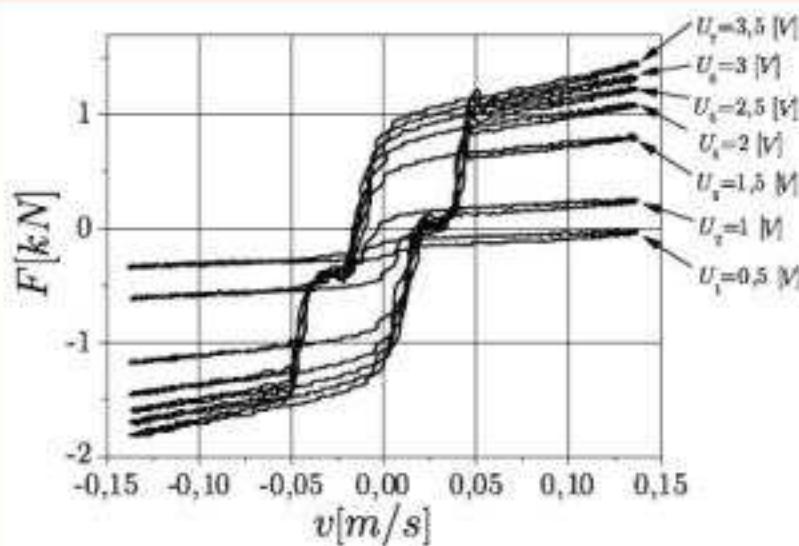
## Influence of magnetic field



# Active damper with MR fluid



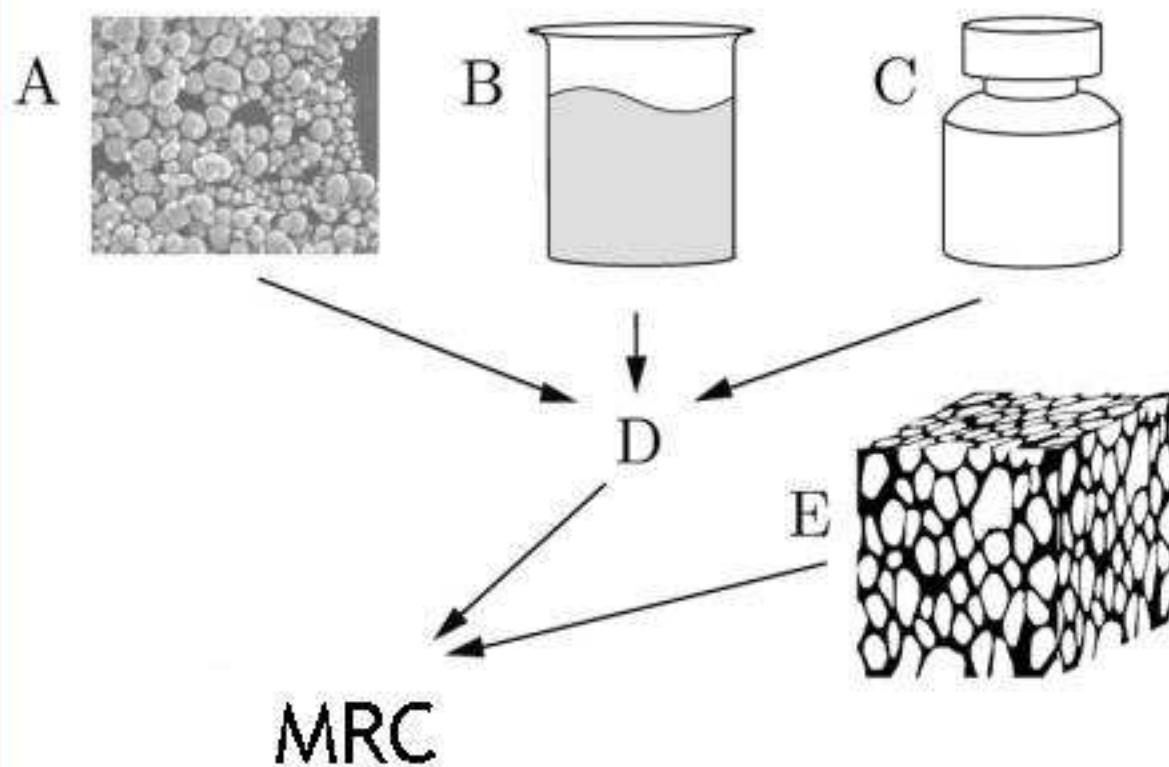
# Experiment, basic models





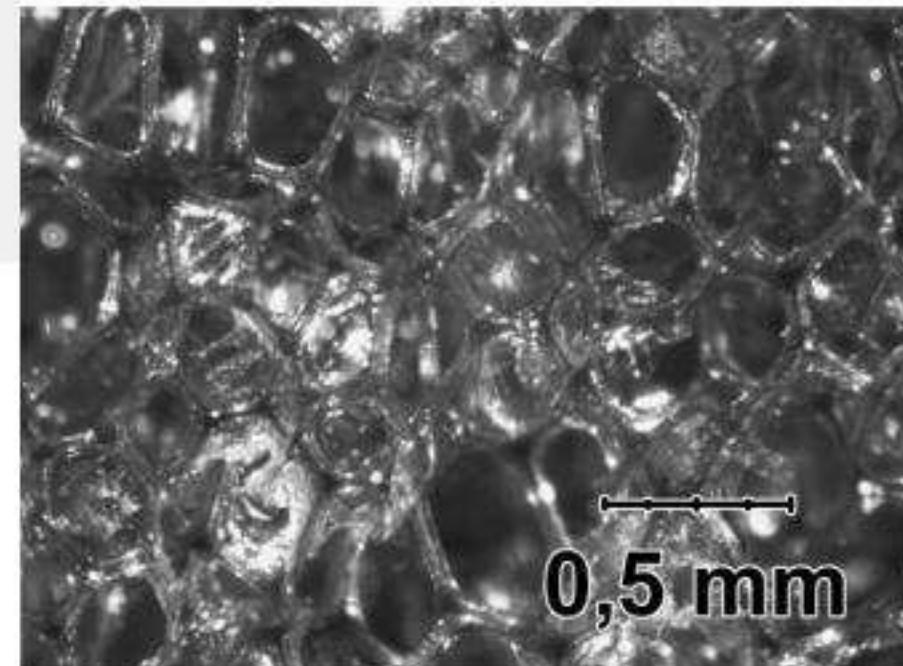
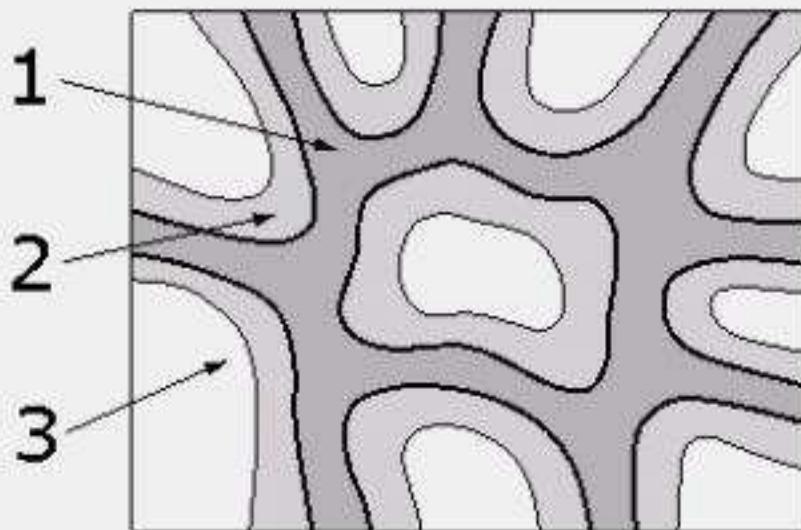
# Magnetorheological Composites

# Magnetorheological composites preparation

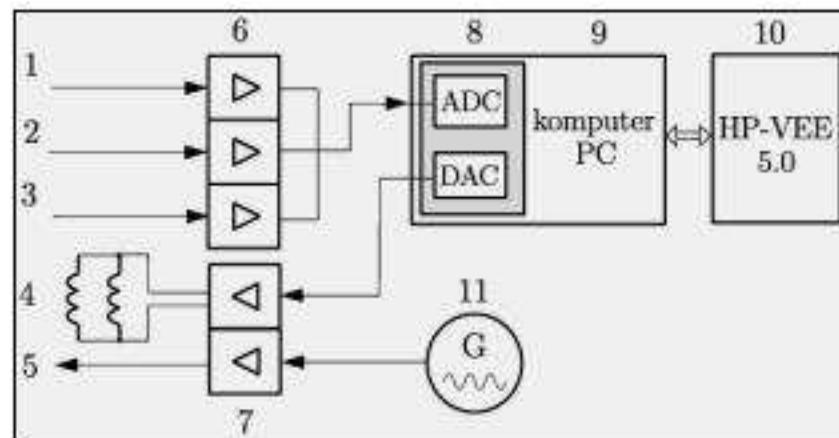
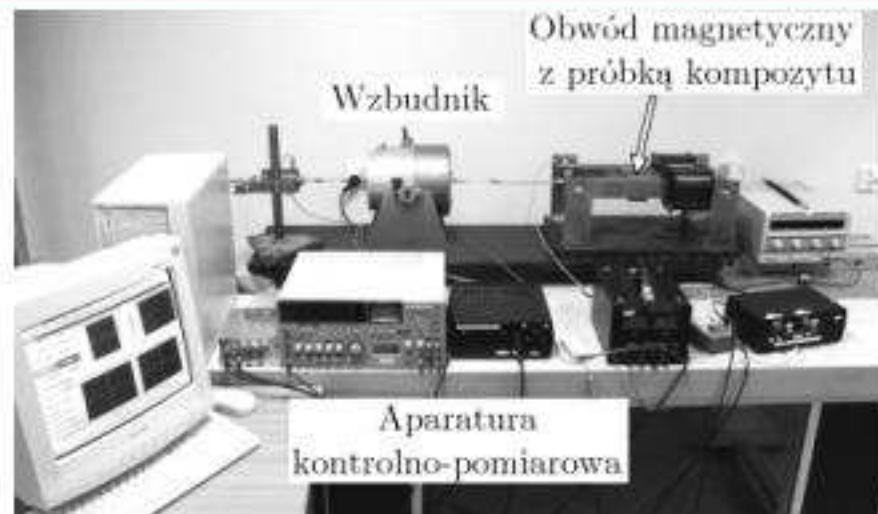
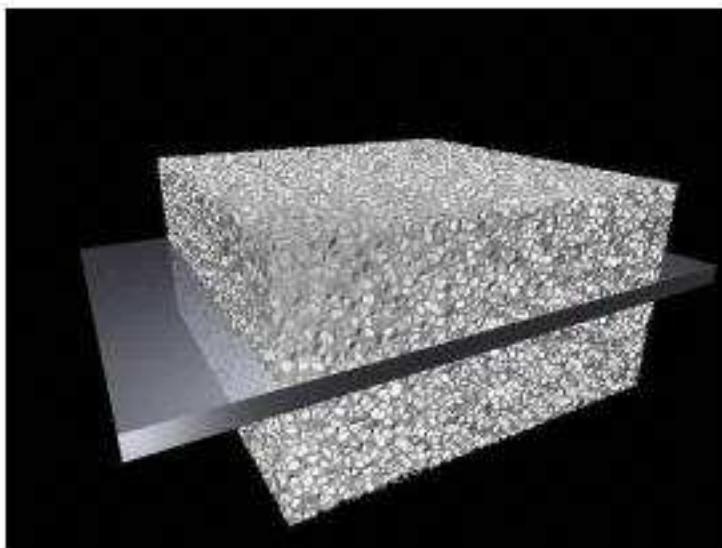
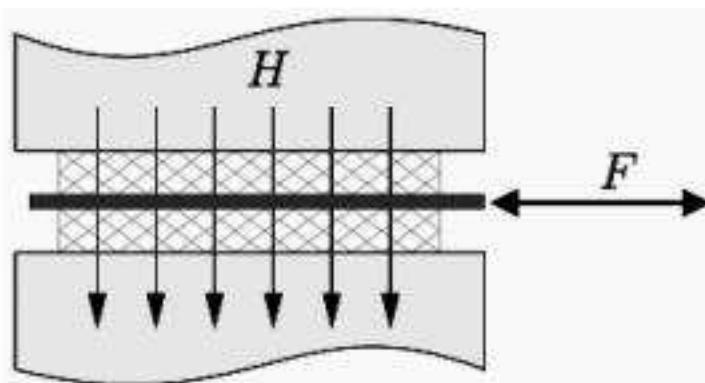


A - carbonyl iron powder,  
B - carrier fluid,  
C - additives,  
D - MR Fluid  
E - porus material - matrix.

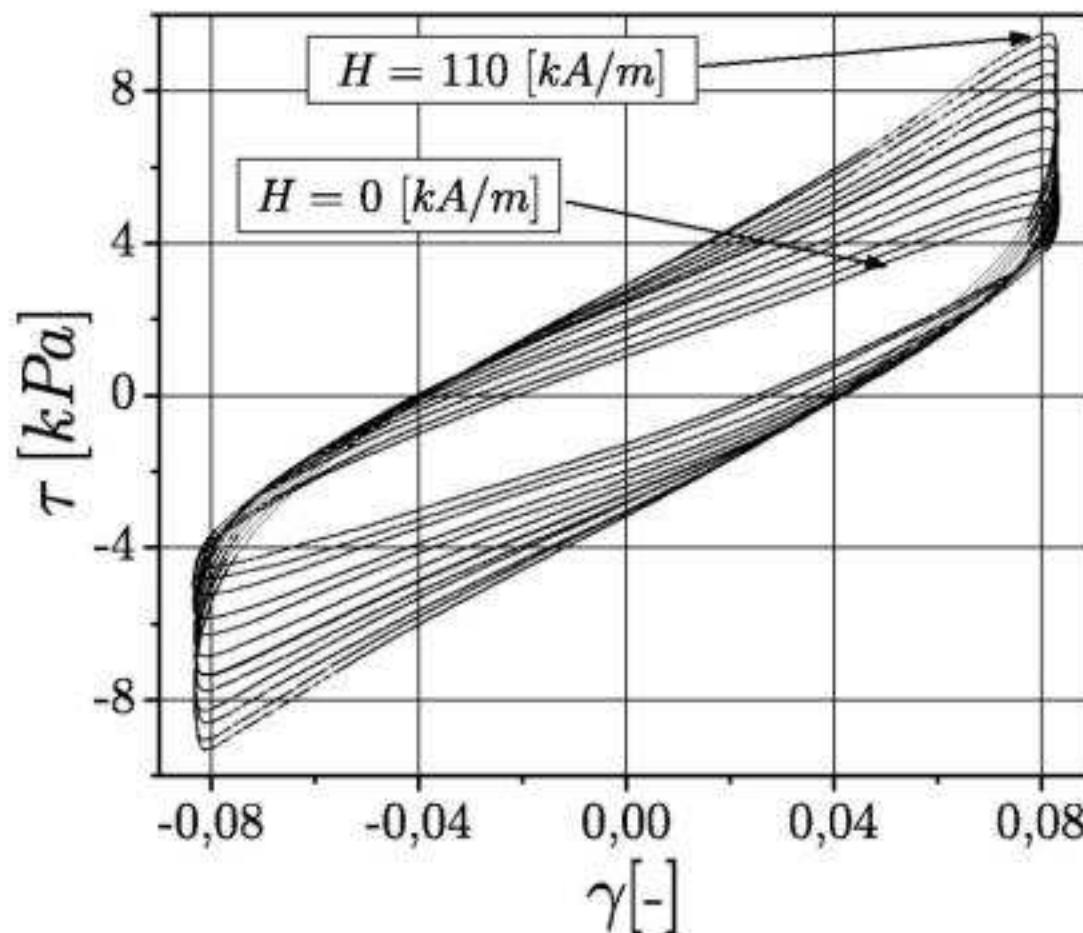
# Magnetorheological composites preparation



# Samples, test stand

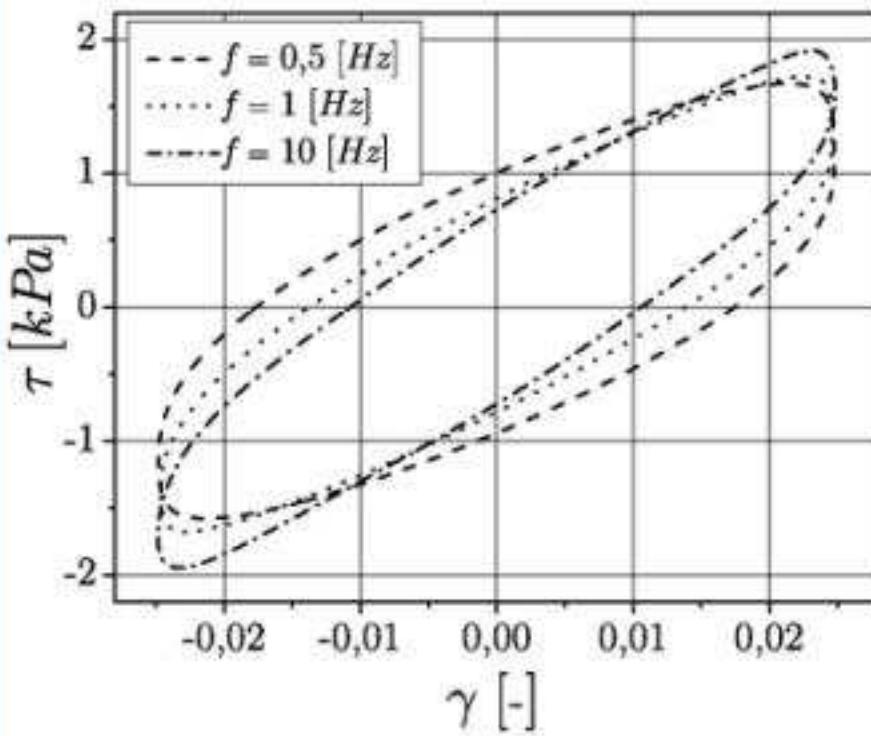


# Basic results

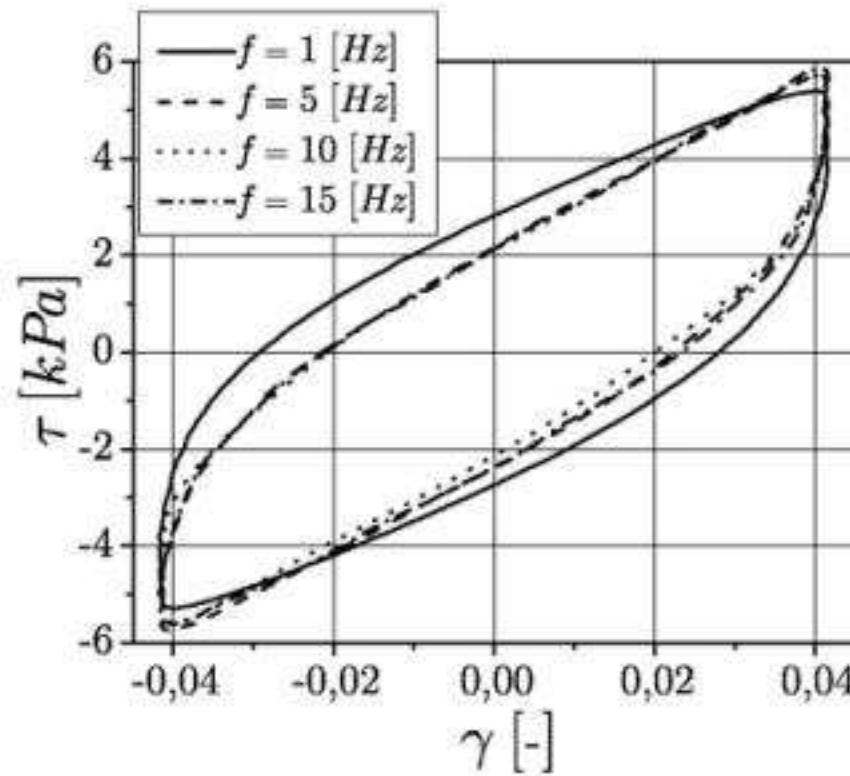


# Basic results - frequency influence

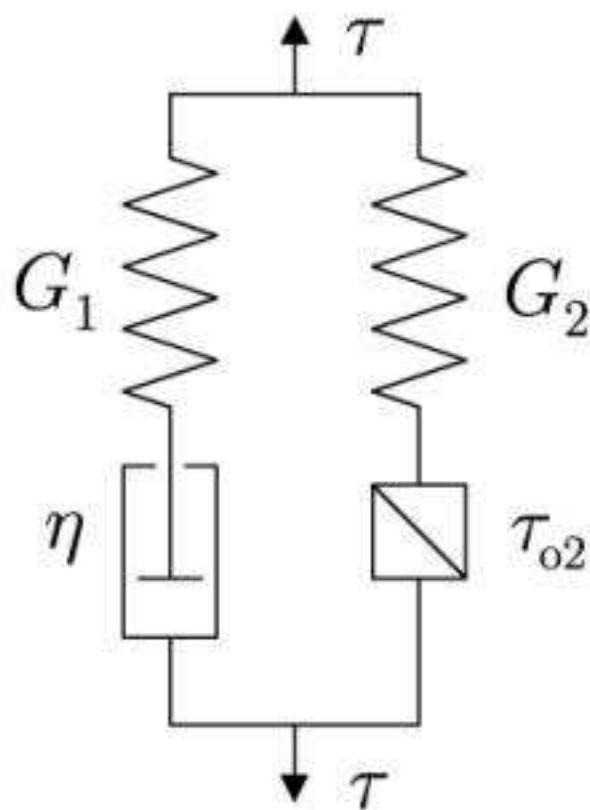
$H = 30 \text{ kA/m}$



$H = 110 \text{ kA/m}$



# Material model



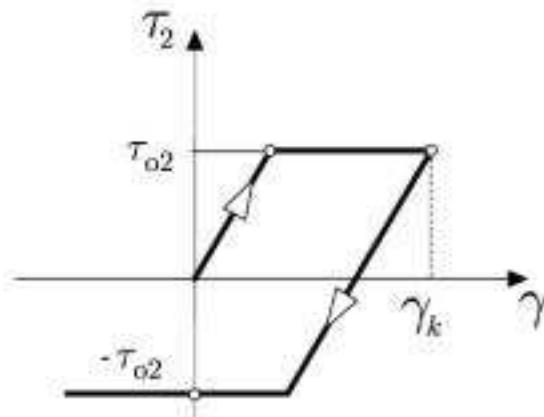
$$\tau = \tau_1 + \tau_2, \quad \text{i} \quad \gamma = \gamma_1 = \gamma_2 ,$$

$$\dot{\gamma}_1 = \dot{\gamma} = \frac{\dot{\tau}_1}{G_1} + \frac{\tau_1}{\eta} ,$$

$$\tau_2 = G_2(\gamma - \gamma_k) \pm \tau_{o2} \quad \text{dla} \quad |\tau_2| \leq \tau_{o2}$$

$$\tau + \frac{\eta}{G_1} \dot{\tau} = G_2 \left( \gamma + \eta \dot{\gamma} \frac{G_1 + G_2}{G_1 G_2} \right) - G_2 \gamma_k + \tau_{o2} \operatorname{sign} \dot{\tau}$$

$$\tau + \frac{\eta}{G_1} \dot{\tau} = \eta \dot{\gamma} + \tau_{o2} \operatorname{sign} \dot{\tau} \quad \text{gdy} \quad \tau_2 = \tau_{o2} \operatorname{sign} \dot{\tau}$$





# Damping properties Visco and plastic parts

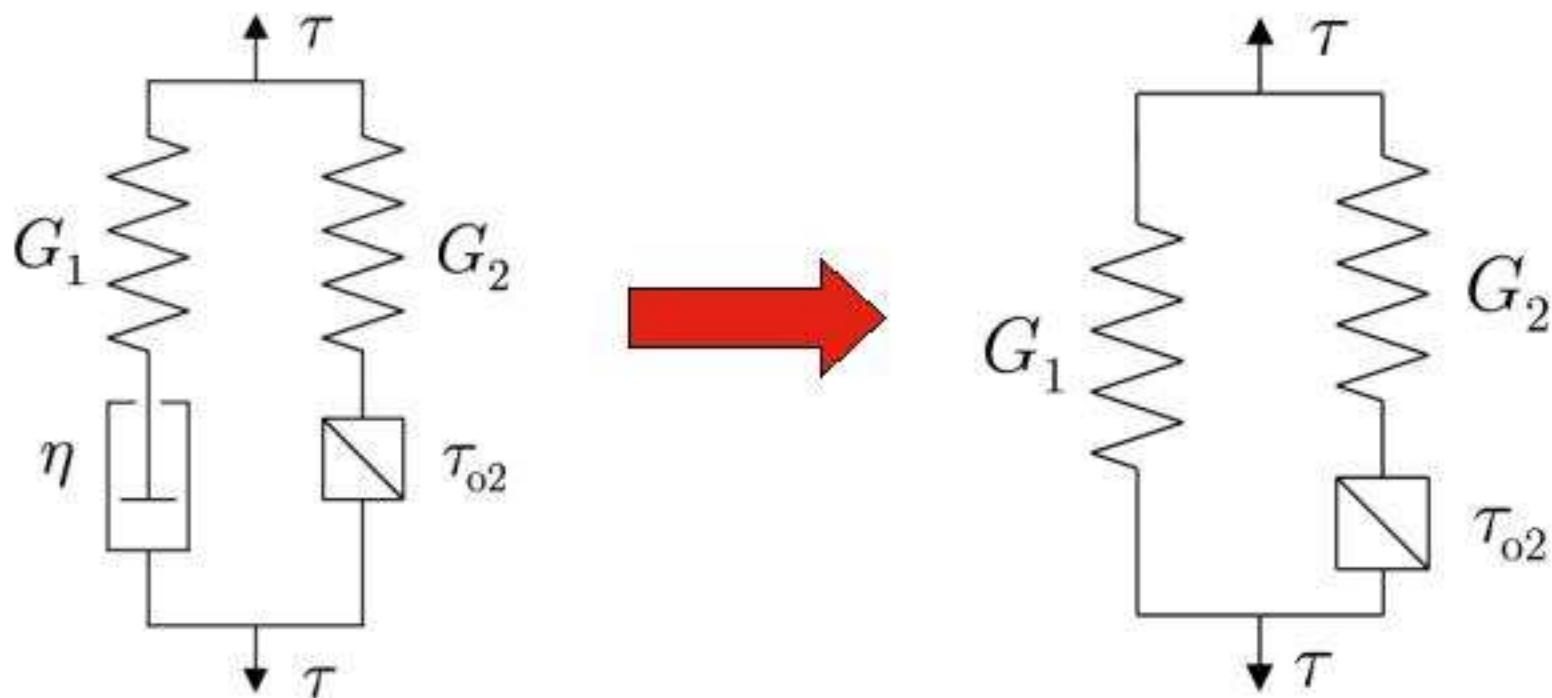
$$\Delta W = \int_0^{\frac{2\pi}{\omega}} \tau(t) \dot{\gamma}(t) dt$$

$$\Delta W = \underbrace{\frac{G_1^2 \pi \eta \omega \gamma_a^2}{G_1^2 + \eta^2 \omega^2}}_{\Delta W_1} + \underbrace{4 \left( \tau_{o2} \gamma_a - \frac{\tau_{o2}^2}{G_2} \right)}_{\Delta W_2}$$

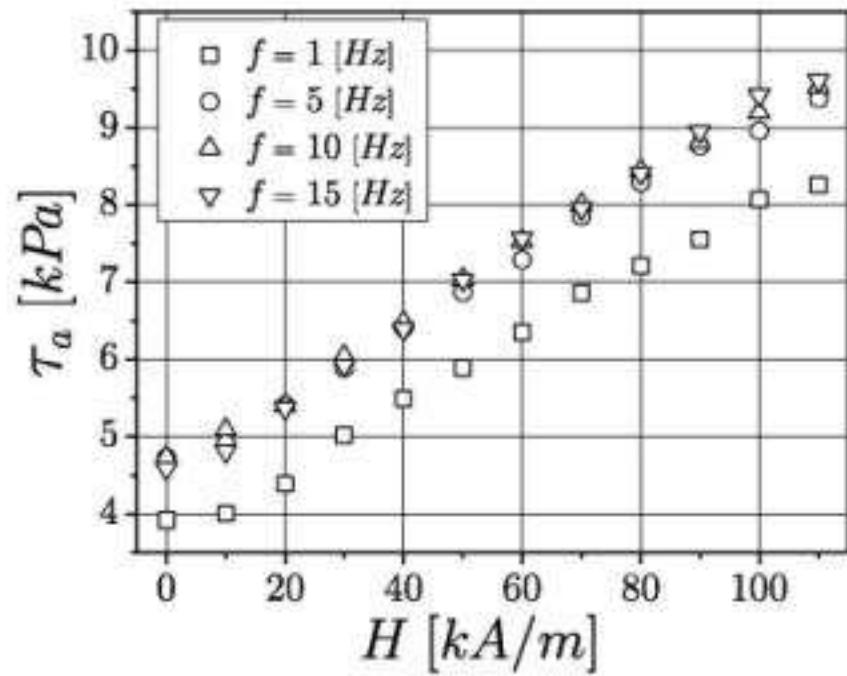
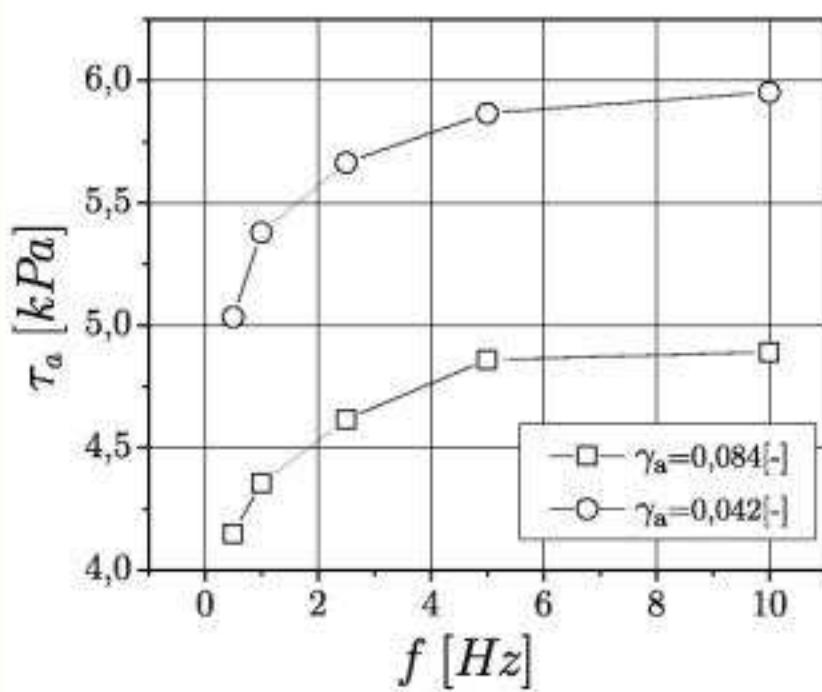
$$\Delta W = \Delta W_1 + \Delta W_2$$

# Identification part I

## Simplification

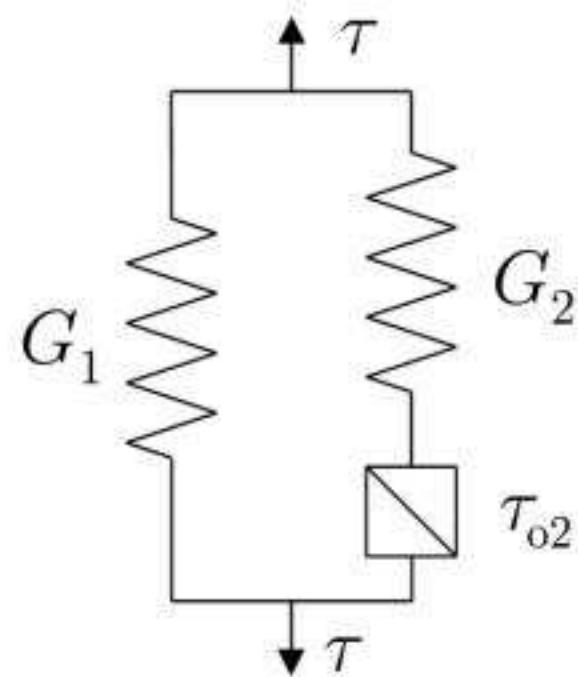
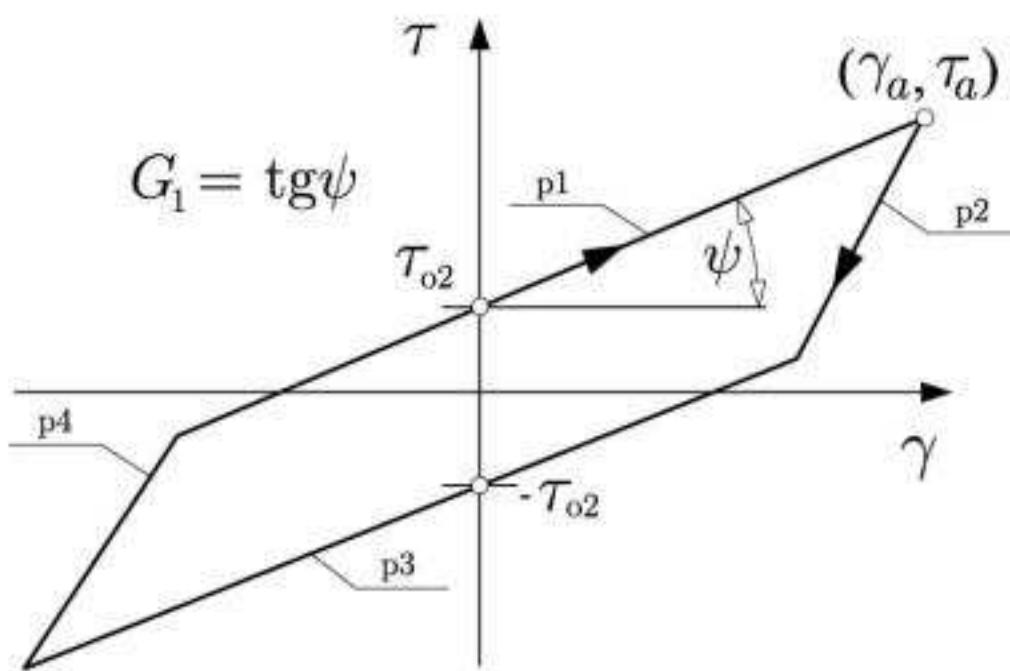


# Basic results - frequency influence



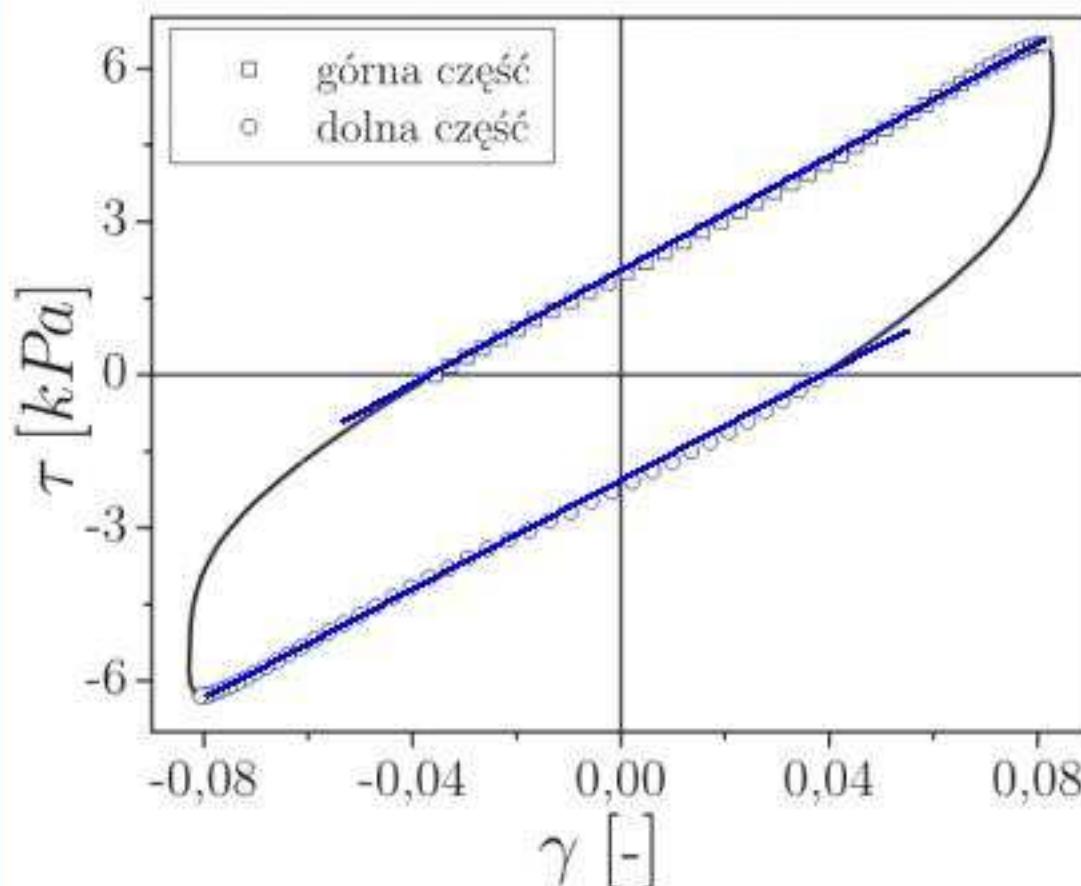
# Identification part I

## Simplification



# Identification part I

## Parameters - $\Gamma_1$ , $\tau_{o2}$

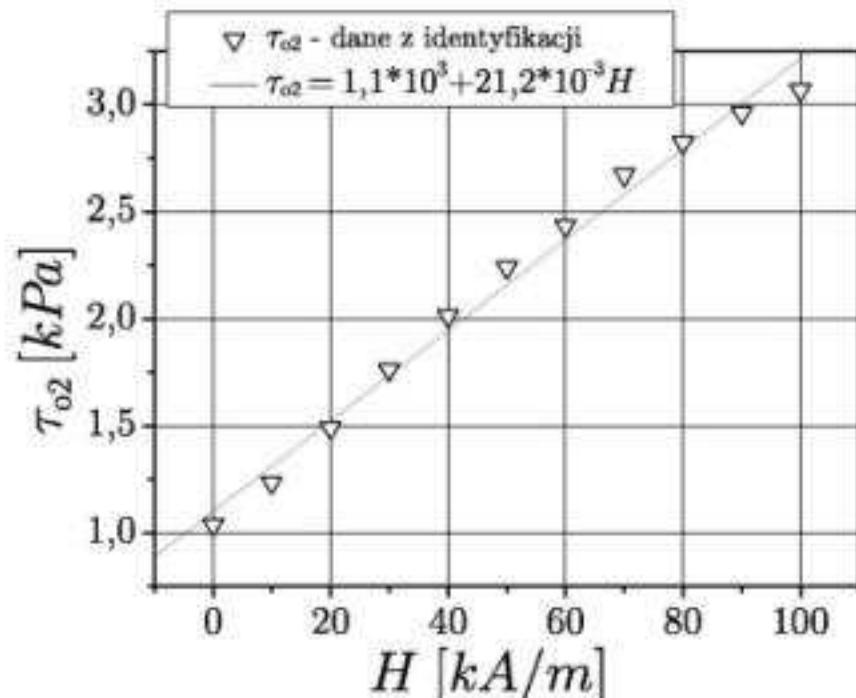
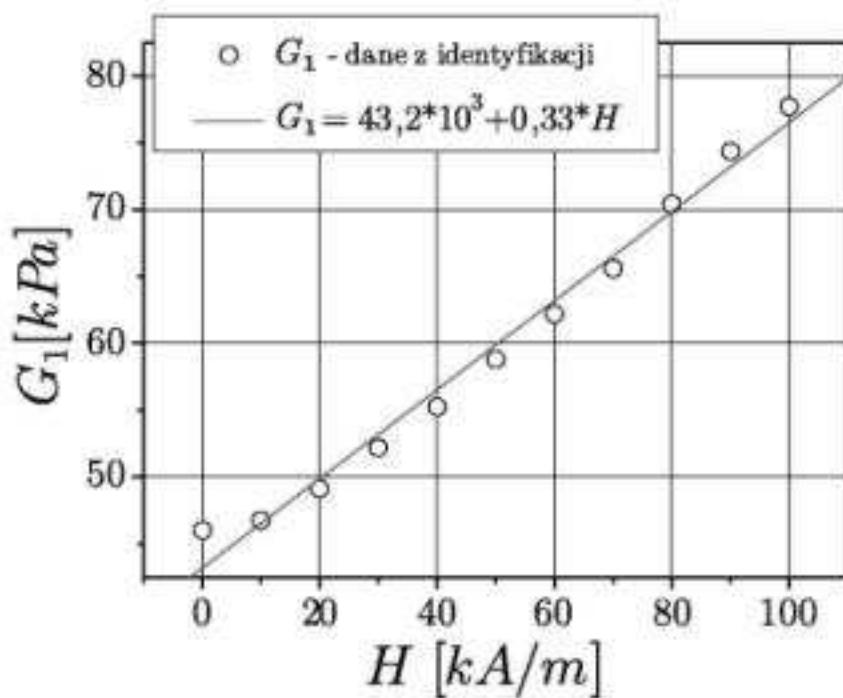


Linear regression :

$$\tau = \gamma G_1 + \tau_{o2}$$

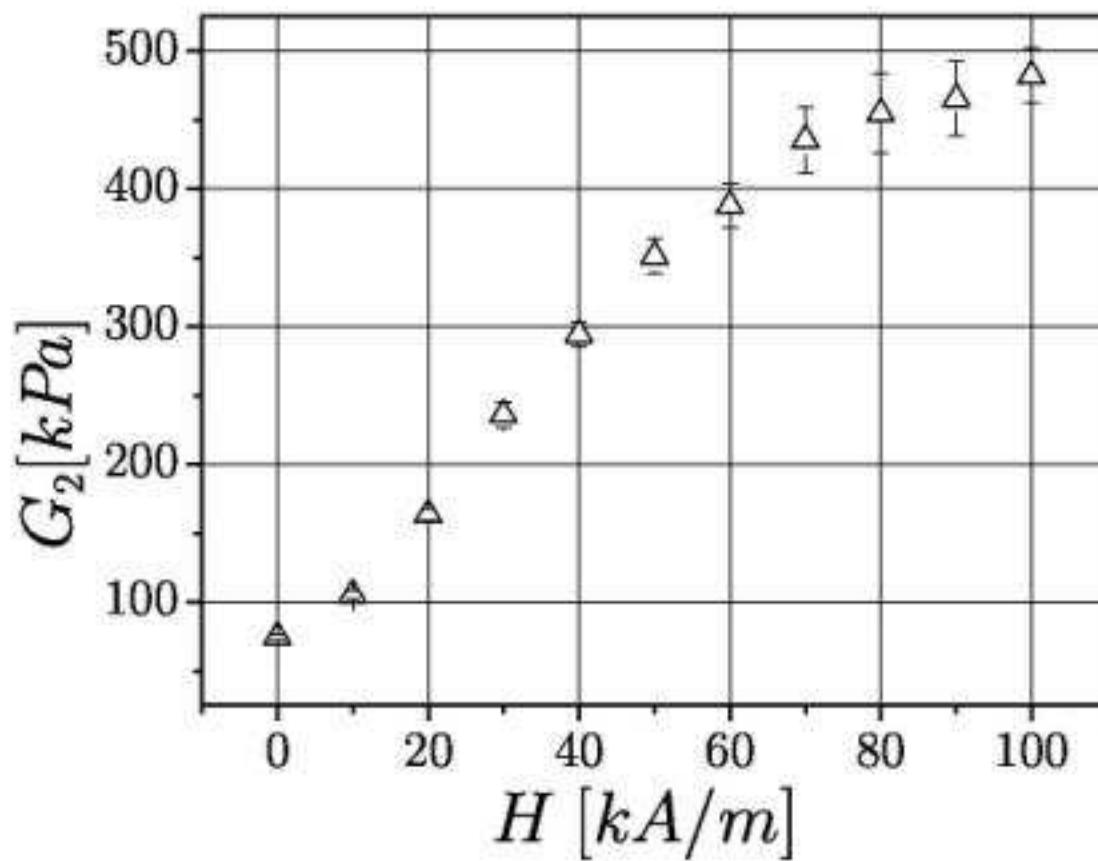
# Identification part I

## Parameters - $\Gamma_1$ , $\tau_{o2}$



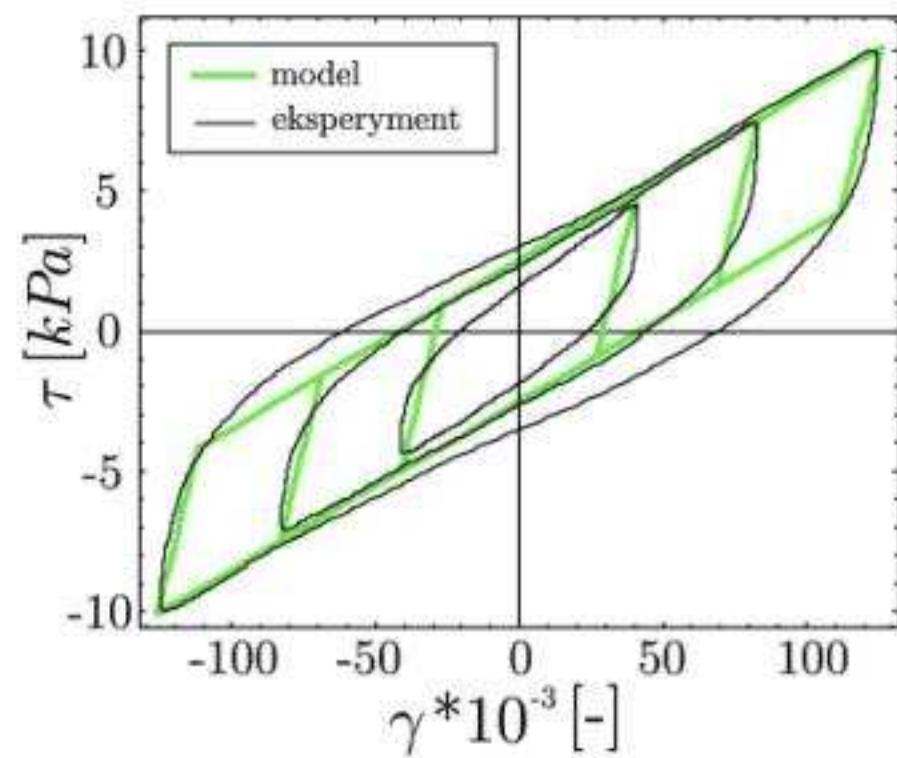
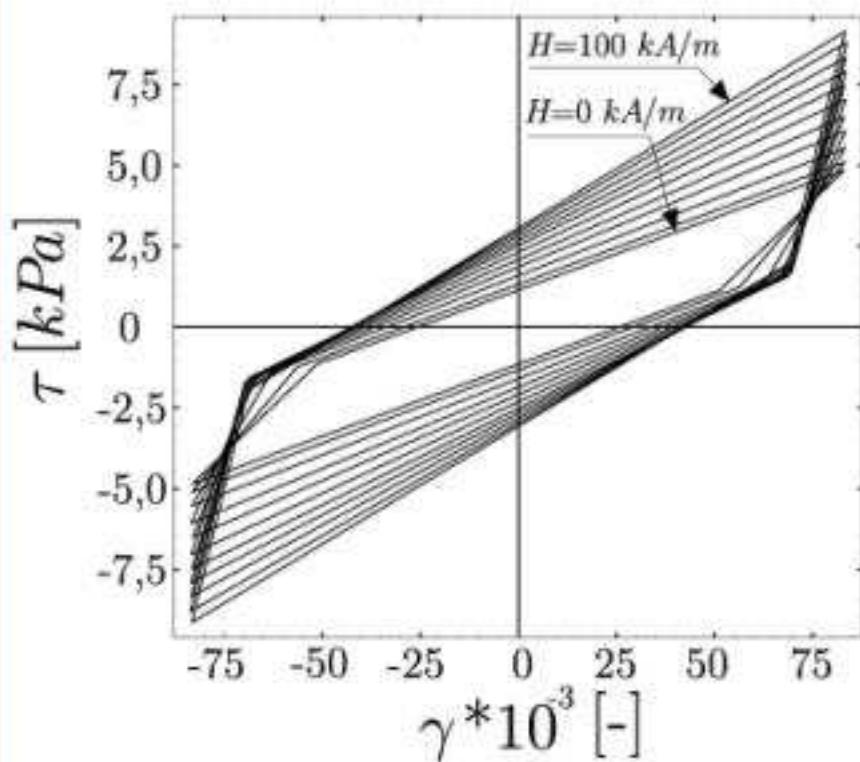
# Identification part I

## Parameter - $\Gamma_2$



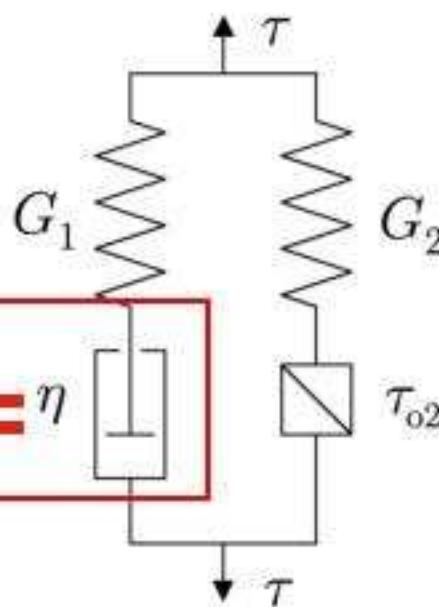
# Identification part I

## Model and experimental data comp.



# Identification part II

## Parameter $\times$

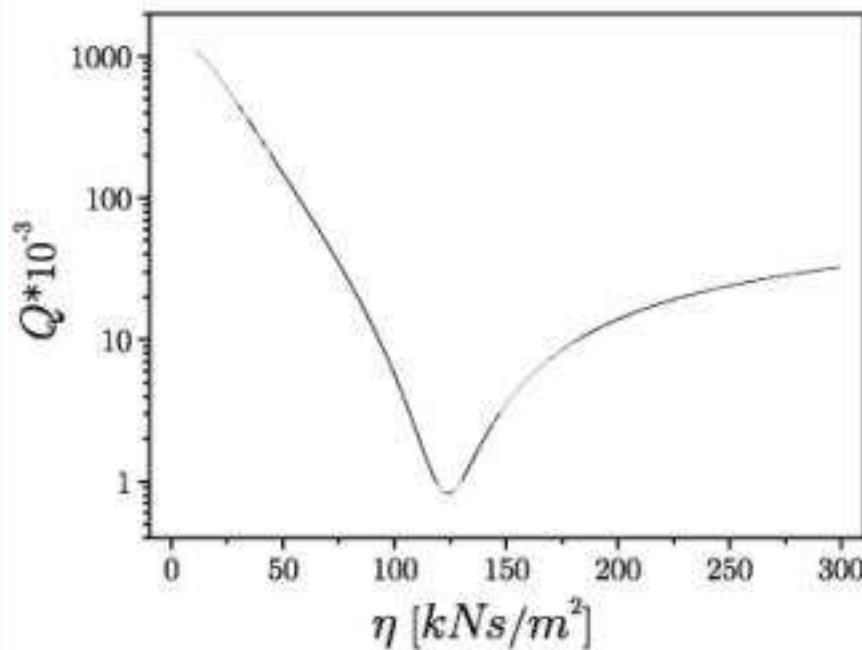


$$Q = \sum_{j=1}^N (\Delta W_j^{(\text{eks})} - \Delta W_j^{(\text{mod})})^2$$

| $H$<br>$kA/m$ | $G_1$<br>$kPa$ | $\tau_{o2}$<br>$Pa$ | $G_2$<br>$kPa$ | $\gamma_a$<br>– |
|---------------|----------------|---------------------|----------------|-----------------|
| 60            | 62,2           | 2434                | 388            | 0,084           |

# Identification part II

## Results of calculation $\Theta(\times)$

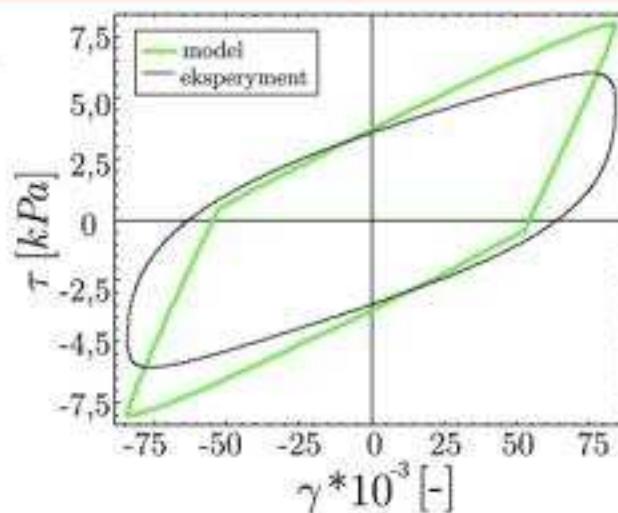


$$\min Q \rightarrow \eta = 124 \text{ } kNs/m^2$$

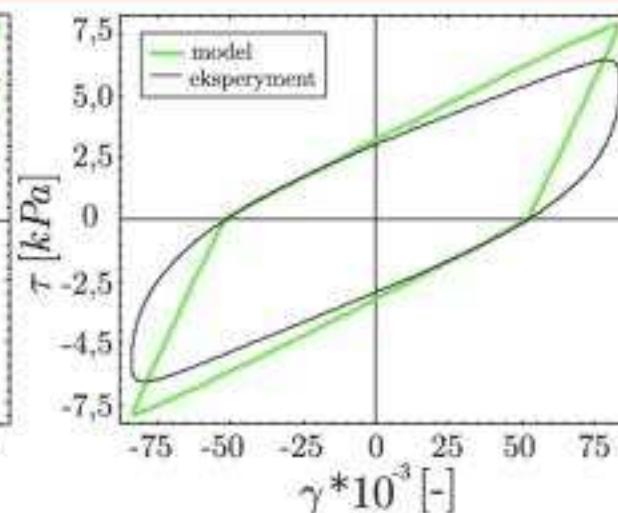
# Identification part II

## Model and experimental data comp.

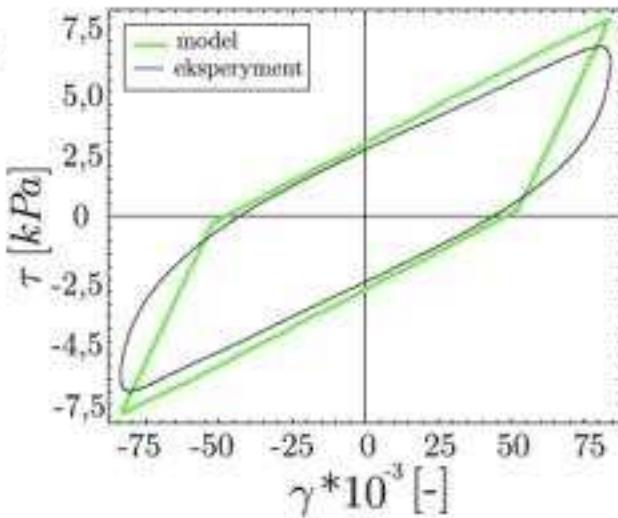
$f = 0,5 \text{ Hz}$



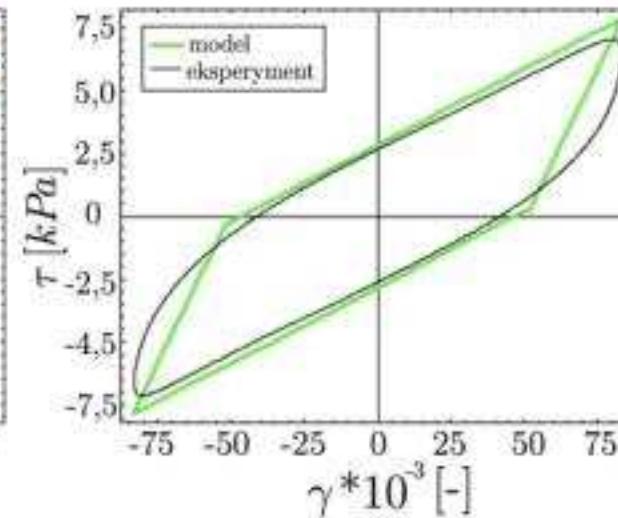
$f = 1 \text{ Hz}$



$f = 2,5 \text{ Hz}$



$f = 5 \text{ Hz}$

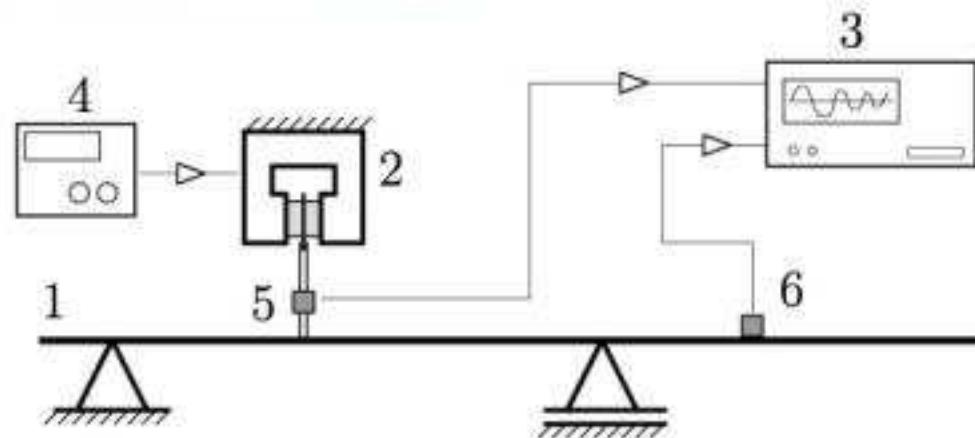
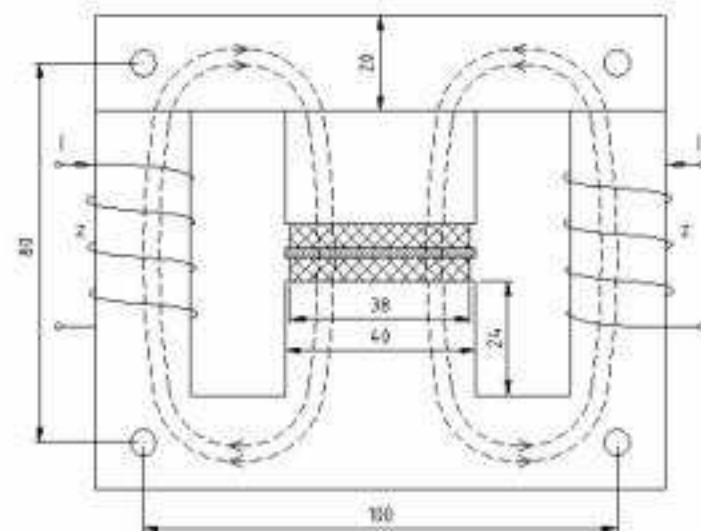
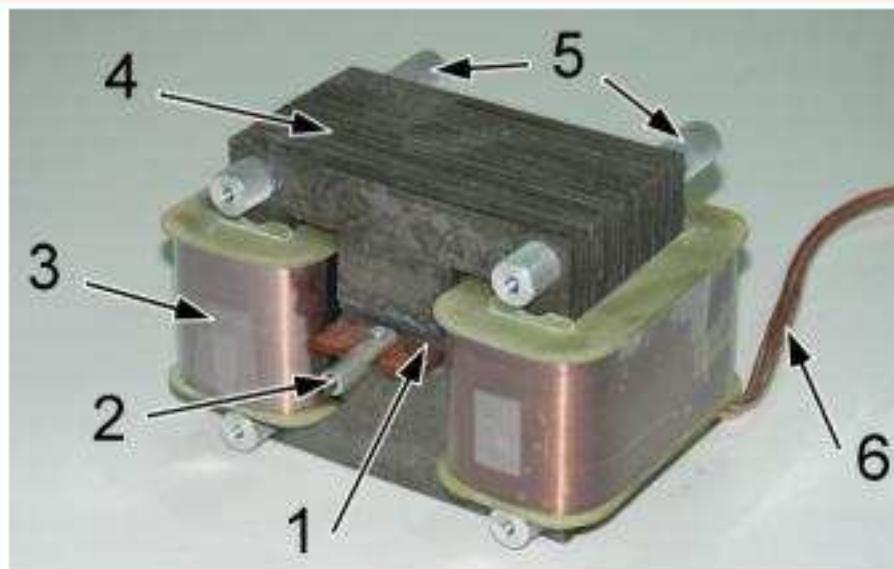




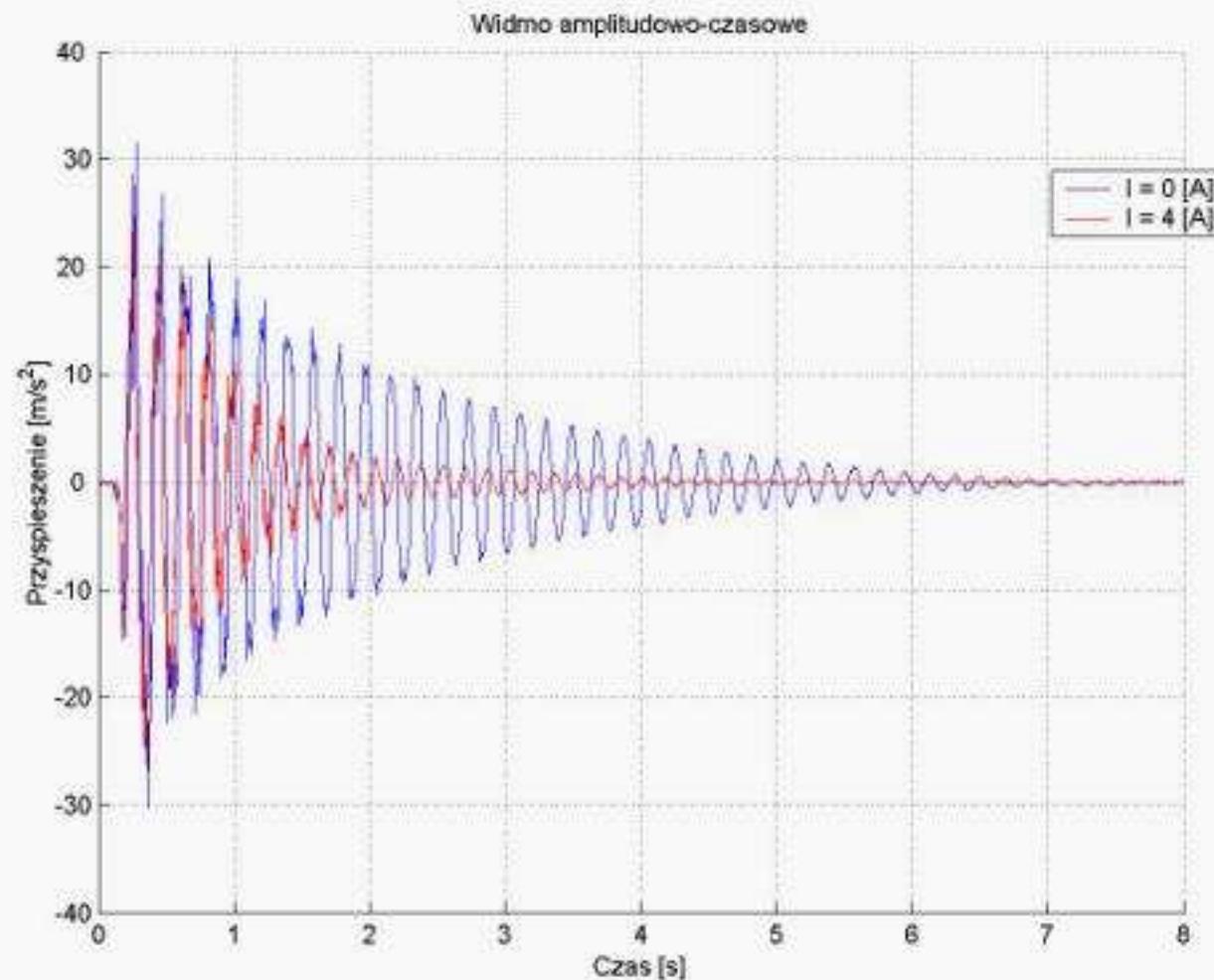
# **Example of application for magnetorheological composites**

# Test stand

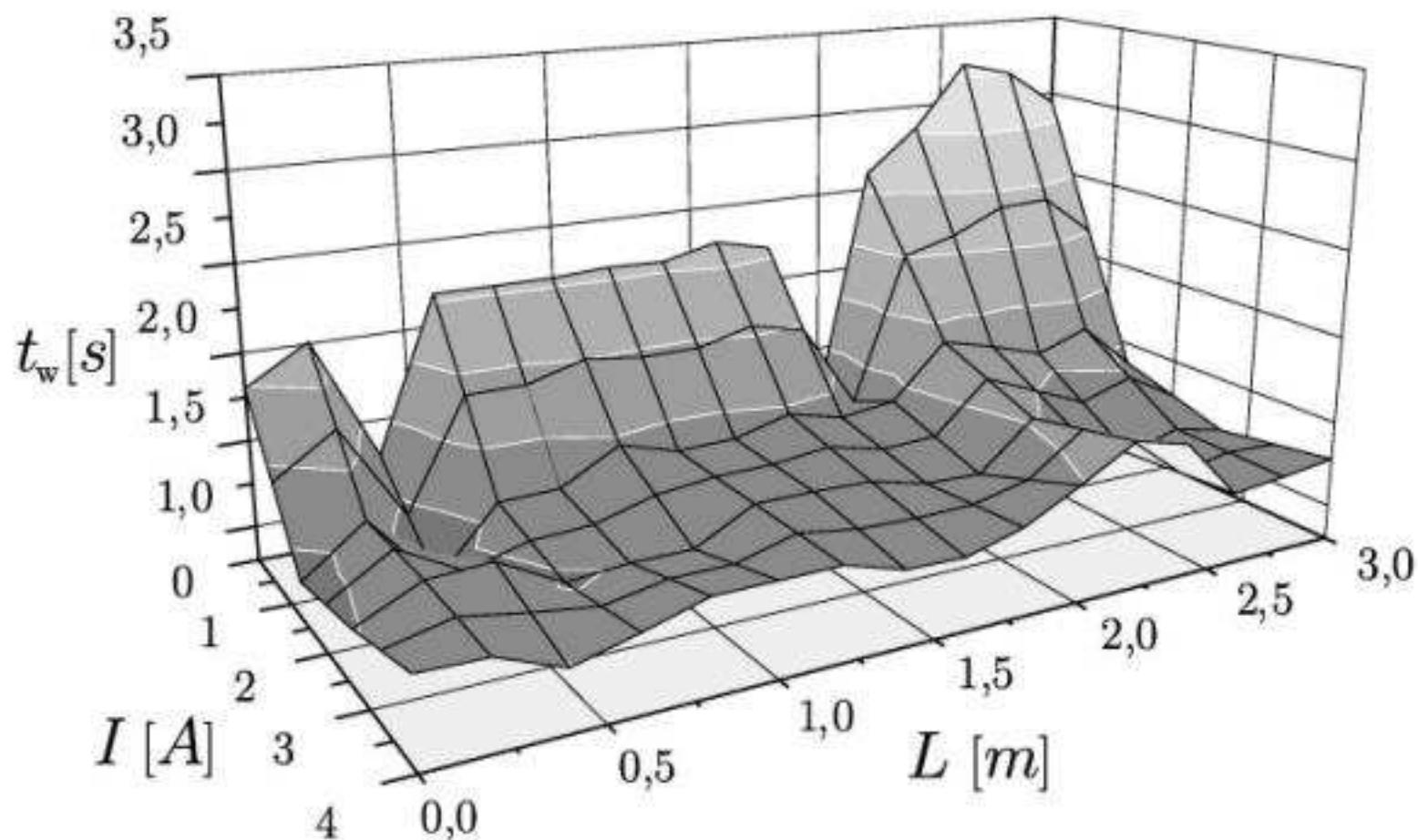
## Beam - vibration analysis



# Free vibrations



# Free vibrations





# Thank you for your attention

